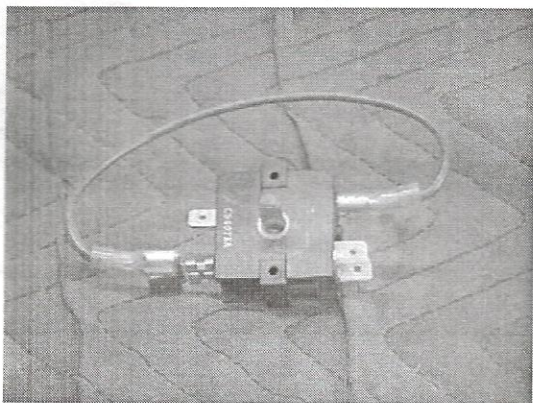


## Installing Arcoelectric switch



### Prepare Switch

Attach the MMF connector to terminal "A" on the switch.

Attach one end of the jumper wire to one terminal of the MMF.

Attach the other end of the jumper wire to terminal "B" on the switch.

**This step may be performed in advance**

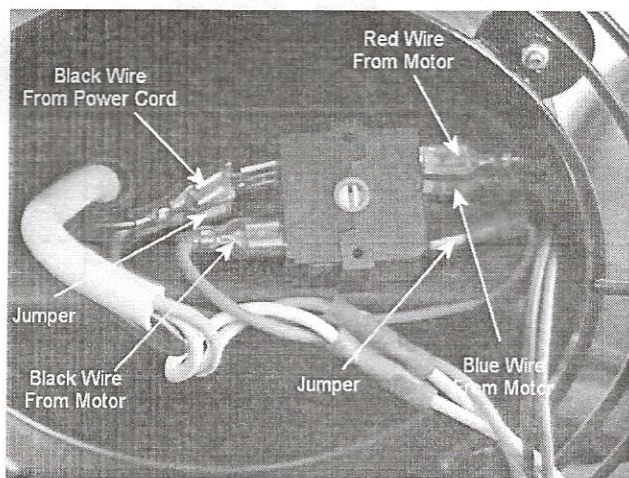


### Prepare Switch Housing

Remove the old switch label

Apply the new switch label as shown

Drill 2 holes 7/64" dia as shown on the attached drawing. You can use the holes in the switch to make a template for drilling the holes. **The drawing will print slightly smaller than actual size**  
**Do Not Attach the Switch at this Time**



### Wire the switch

Attach the black wire from the cord to the MMF connector. Attach the remaining wires from the motor to the remaining tabs on the switch as shown.

Holding the switch in the position shown, screw in the anchor screws and attach the knob.