STEP 1:

Two U-bolts are now being used
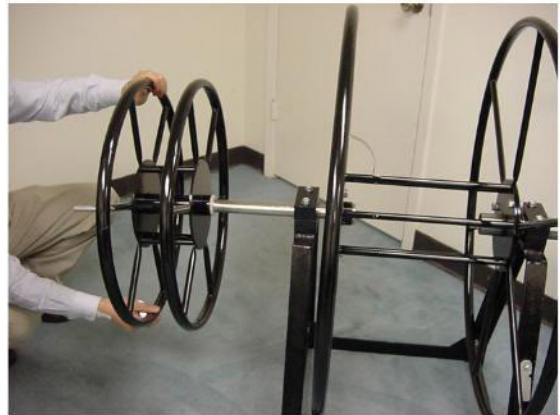
STEP 2:

BE CAREFUL OF THE HOLES

STEP 3:

FINISH: