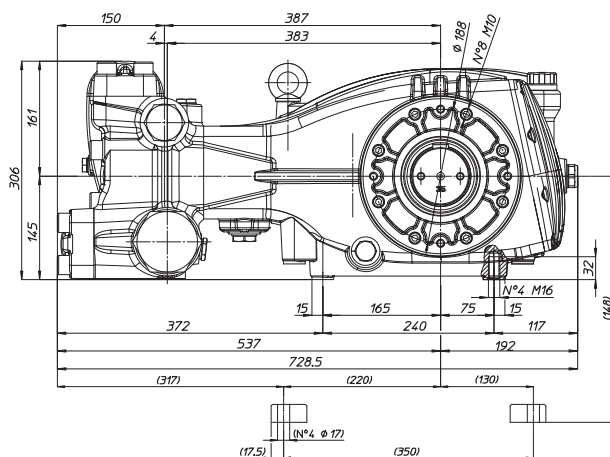


WEIGHT LUBRICATION

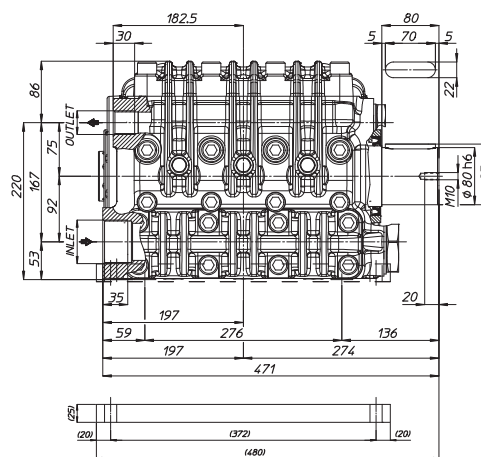
367.5 LBS
237 OZ 85W-90 OIL

HX SERIES PUMPS - 80mm SOLID SHAFT

***Dimensional Drawings are
Shown in Millimeters.
To Convert to Inches,
Multiply Dimension x 0.03937***

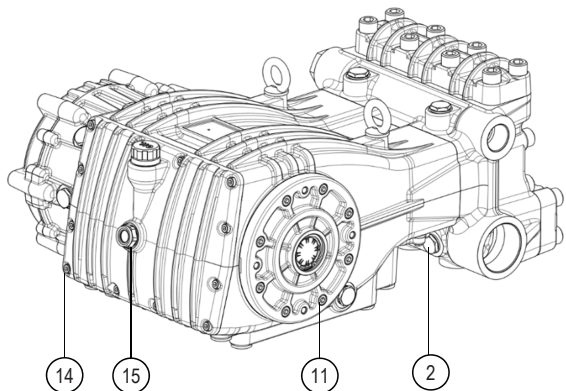
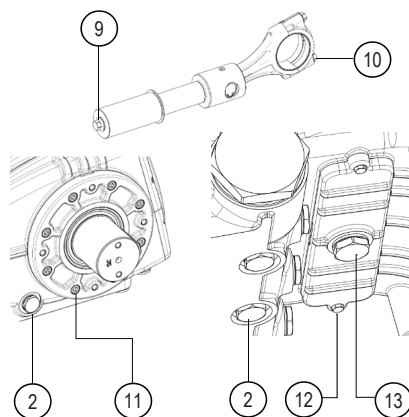
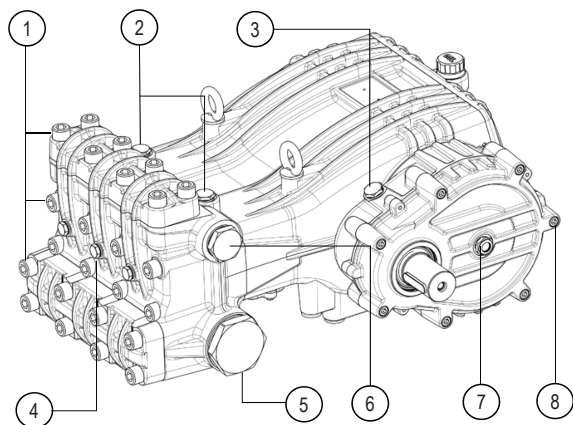


	INLET	OUTLET
135/300 R	G 2"	G 1"
160/240 R	G 2"	G 1"



	INLET	OUTLET
210/200 R	G 2" 1/2	G 1" 1/4
270/160 R	G 2" 1/2	G 1" 1/4
330/130 R	G 2" 1/2	G 1" 1/4
400/100 R	G 2" 1/2	G 1" 1/4

TORQUE SPECS



<i>Position</i>	<i>Description</i>	<i>Torque</i>	
1	Head M18 screw Valve cover M18 screw	450 Nm	332 lb/ft
2	Plug G1/2"	100 Nm	74 lb/ft
3	Plug G1/2" 74 lb/ft	100 Nm	74 lb/ft
3	Magnetic plug G1/2"	25 Nm	18.4 lb/ft
4	Plug G1/4"	50 Nm	37 lb/ft
5	Plug G2" Plug G2"-1/2	250 Nm	184.4 lb/ft
6	Plug G1"-1/4 74 lb/ft	250 Nm	184.4 lb/ft
6	Plug G1"	200 Nm	147.5 lb/ft
7	Oil level sight glass G1/2"	25 Nm	18.4 lb/ft
8	Screw M10	50 Nm	37 lb/ft
9	Screw M12	50 Nm	37 lb/ft
10	Screw M10	50 Nm	37 lb/ft
11	Screw M10	50 Nm	37 lb/ft
12	Screw M6	11 Nm	8.1 lb/ft
13	Plug G3/4"	100 Nm	74 lb/ft
14	Screw M8	25 Nm	18.4 lb/ft
15	Oil level sight glass G3/4"	25 Nm	18.4 lb/ft