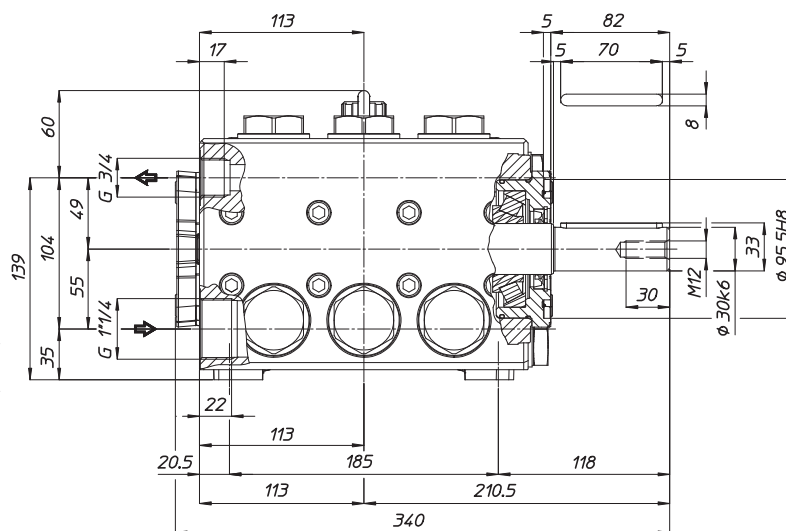
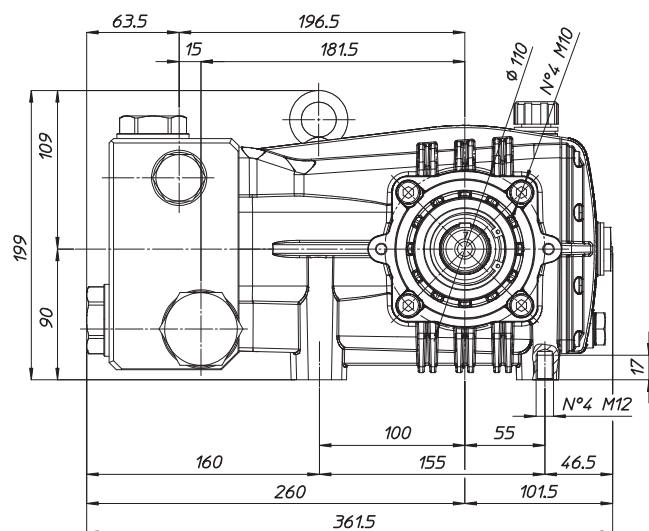


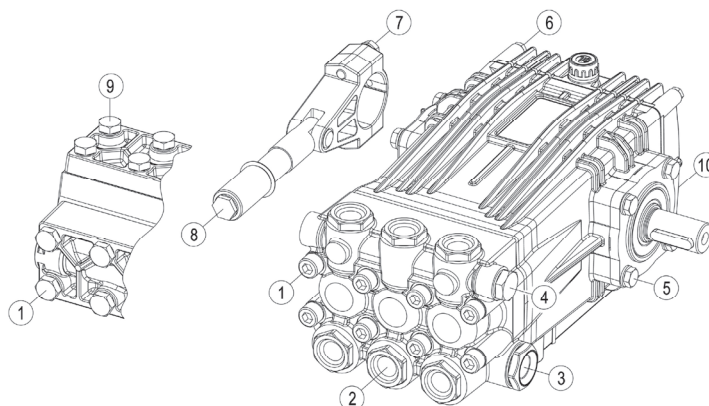
**Dimensional Drawings are
Shown in Millimeters.
To Convert to Inches,
Multiply Dimension x 0.03937**

NKS SERIES PUMPS - Under 30 GPM



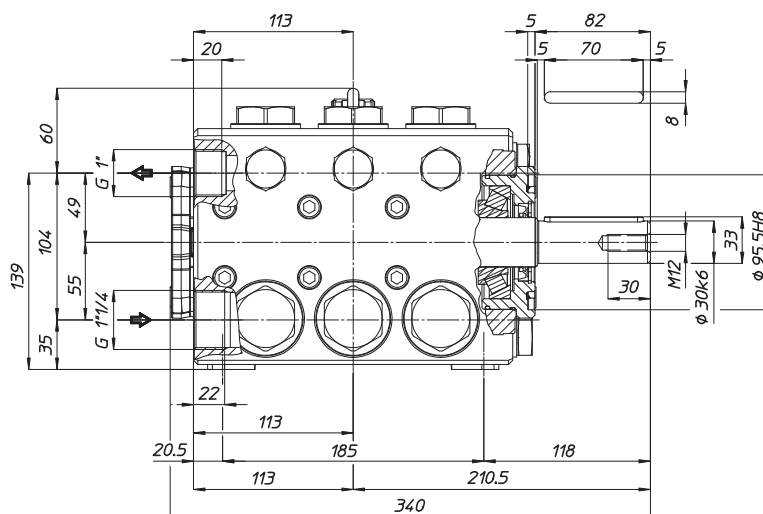
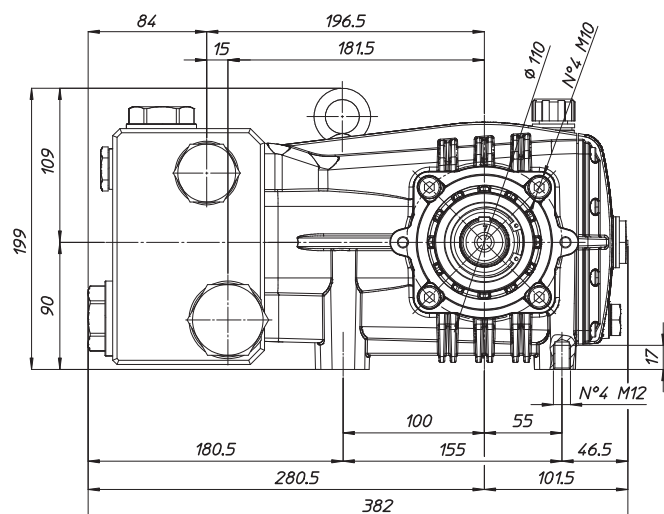
TORQUE SPECS

Ref.	Description	Ft./lb.	Nm	Loctite®
1	Head Bolts	37	50	-
2	Valve Caps	88	120	243
3	Inlet Cap	133	180	-
4	Outlet Cap	88	120	243
5	Bearing Flange Bolts	37	50	-
6	Rear Cover Bolts	8	11	-
7	Connecting Rod Bolts	19	25	243
8	Plunger Bolts	22	30	270
9	Valve Cover Bolts	-	-	-
10	Oil Drain Plug	8	11	-



**Dimensional Drawings are
Shown in Millimeters.
To Convert to Inches,
Multiply Dimension x 0.03937**

NKS SERIES PUMPS - Over 30 GPM



TORQUE SPECS

Ref.	Description	Ft./lb.	Nm	Loctite®
1	Head Bolts	37	50	-
2	Valve Caps	88	120	243
3	Inlet Cap	133	180	-
4	Outlet Cap	88	120	243
5	Bearing Flange Bolts	37	50	-
6	Rear Cover Bolts	8	11	-
7	Connecting Rod Bolts	19	25	243
8	Plunger Bolts	22	30	270
9	Valve Cover Bolts	-	-	-
10	Oil Drain Plug	8	11	-

