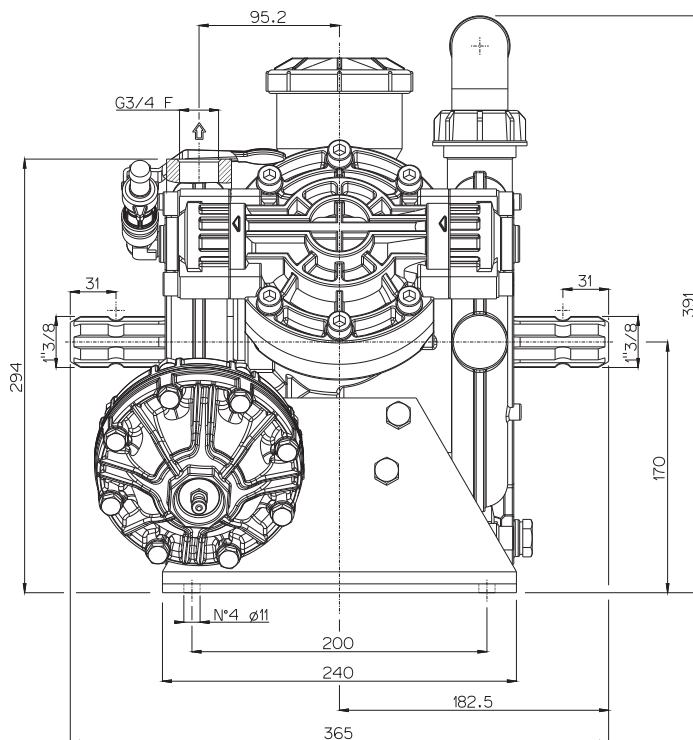
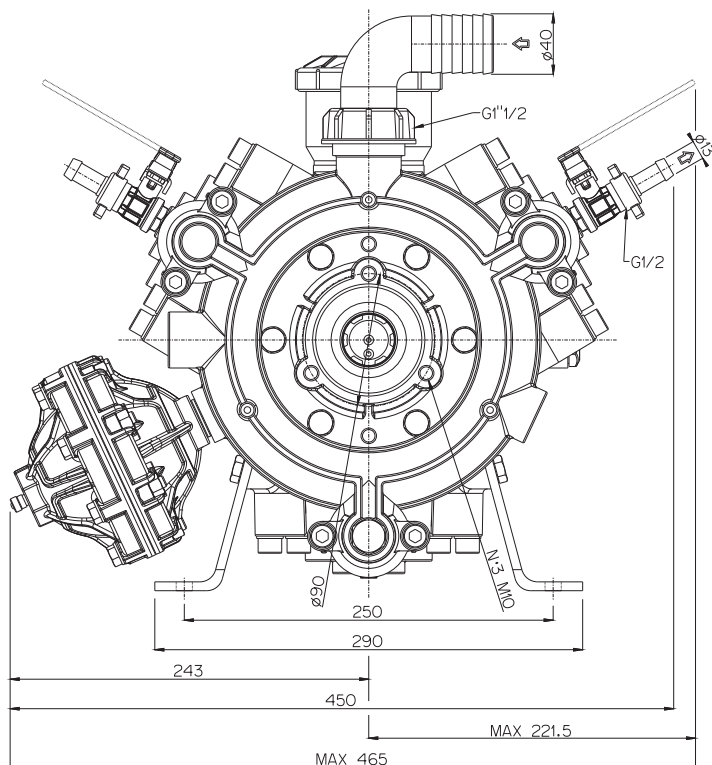


Lubrication: Requires 54 oz. of Udor Lube 40W Premium Pump Oil.
Alternate Oil: 30W non-detergent or 15W-40 non-detergent oil.



TORQUE SPECS

Ref.	Description	Ft./lb.	Nm
1	Diaphragm Bolts (Use Loctite 243)	22	30
2	Head Bolts	63	85
3	Pulsation Dampener Bolts	20	28
4	Bearing Flange Bolts	25	34
5	Oil Cup Bolts	7	10
6	Manifold Bolts - Aluminum/Brass	22	30

