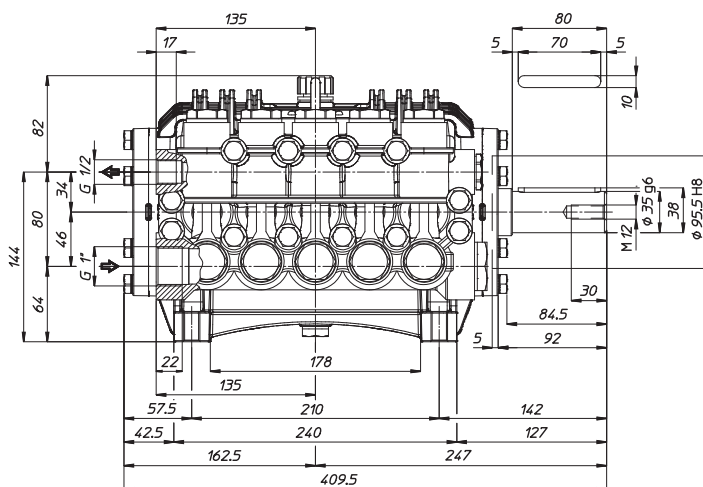
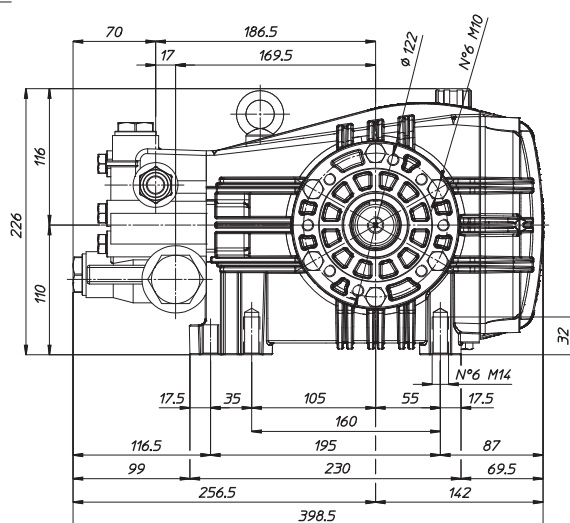


*Dimensional Drawings are
Shown in Millimeters.
To Convert to Inches,
Multiply Dimension x 0.03937*

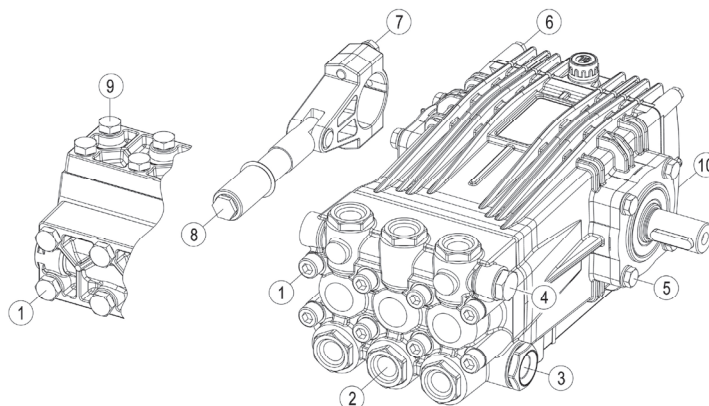
PENTA-B 25/400 R

PENTA-C 35/400 R



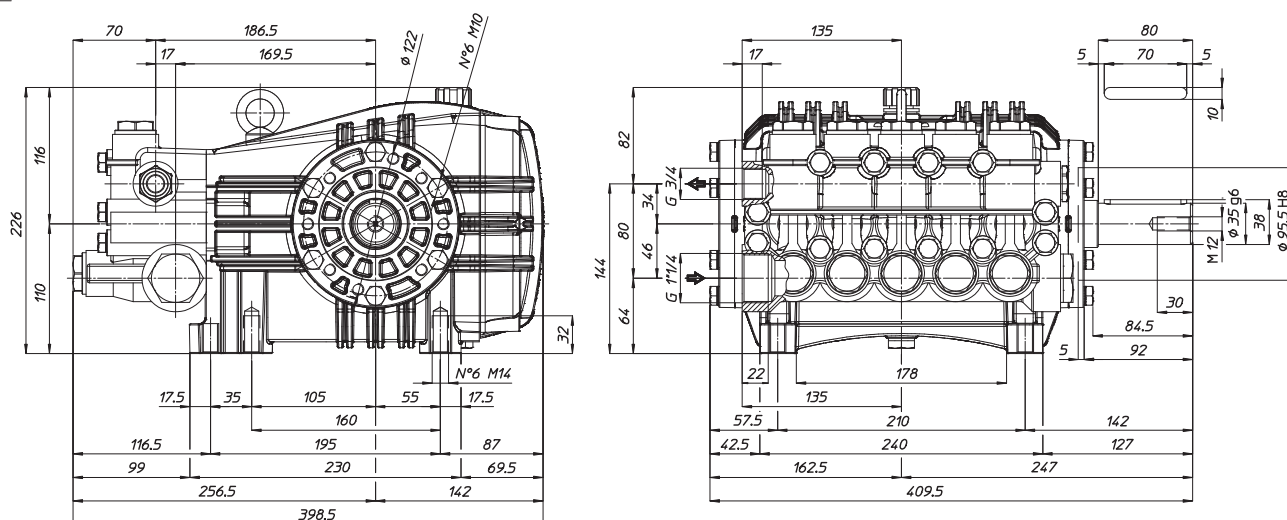
TORQUE SPECS

Ref.	Description	Ft./lb.	Nm	Loctite®
1	Head Bolts	37	50	-
2	Valve Caps	133	180	243
3	Inlet Cap	133	180	-
4	Outlet Cap	81	110	243
5	Bearing Flange Bolts	37	50	-
6	Rear Cover Bolts	8	11	-
7	Connecting Rod Bolts	22	30	270
8	Plunger Bolts	15	20	270
9	Valve Cover Bolts	-	-	-
10	Oil Drain Plug	8	11	-



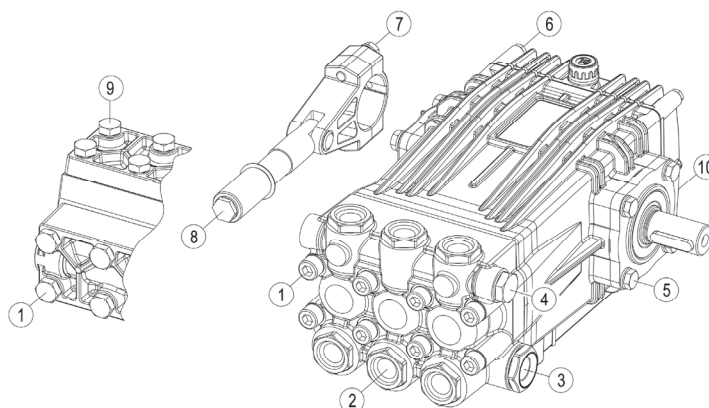
**Dimensional Drawings are
Shown in Millimeters.
To Convert to Inches,
Multiply Dimension x 0.03937**

PENTA-B 30/300 R, PENTA-B 40/300 R, PENTA-B 50/200 R
PENTA-C 43/300 R, PENTA-C 58/300 R, PENTA-C 70/200 R
PENTA-D 70/280 R



TORQUE SPECS

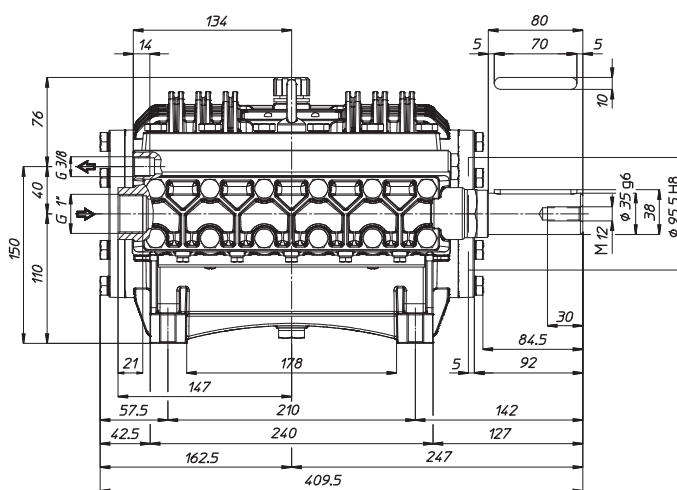
Ref.	Description	Ft./lb.	Nm	Loctite®
1	Head Bolts	37	50	-
2	Valve Caps	133	180	243
3	Inlet Cap	147	200	-
4	Outlet Cap	103	140	243
5	Bearing Flange Bolts	37	50	-
6	Rear Cover Bolts	8	11	-
7	Connecting Rod Bolts	22	30	270
8	Plunger Bolts	15	20	270
9	Valve Cover Bolts	-	-	-
10	Oil Drain Plug	8	11	-





98 LBS
118 OZ UDOR LUBE

PENTA-B 21/500 R
PENTA-C 30/500 R
PENTA-D 28/500 R



TORQUE SPECS