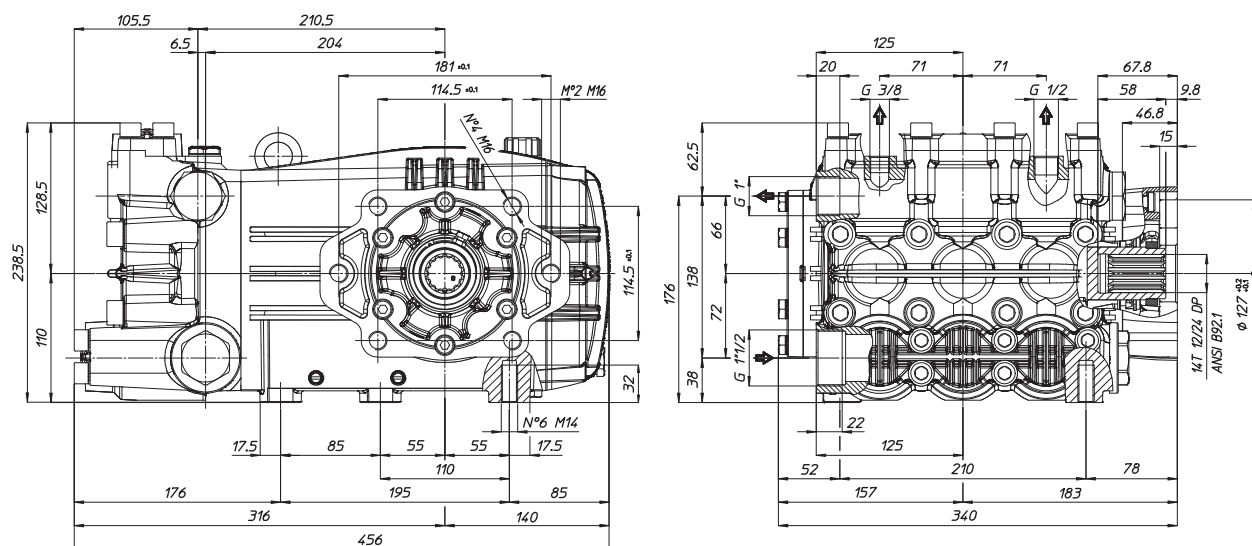


**Dimensional Drawings are
Shown in Millimeters.
To Convert to Inches,
Multiply Dimension x 0.03937**

VXX SERIES PUMPS - MI HYDRAULIC FLANGE



TORQUE SPECS

Ref.	Description	Ft./lb.	Nm	Loctite®
1	Head Bolts	103	140	-
2	Valve Caps	-	-	-
3	Inlet Cap	147	200	-
4	Outlet Cap	133	180	243
5	Bearing Flange Bolts	30	57	-
6	Rear Cover Bolts	8	11	-
7	Connecting Rod Bolts	19	25	243
8	Plunger Bolts	30	40	243
9	Valve Cover Bolts	66	90	-
10	Oil Drain Plug	8	11	-

