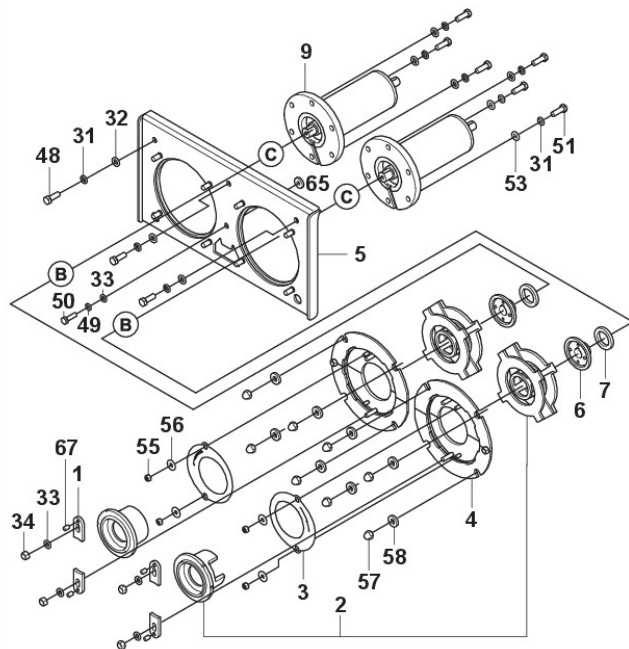
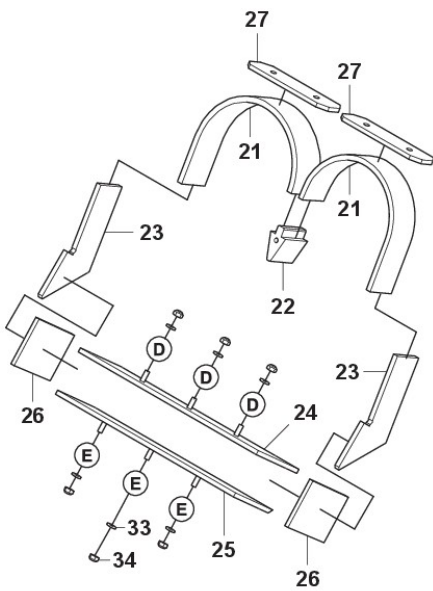
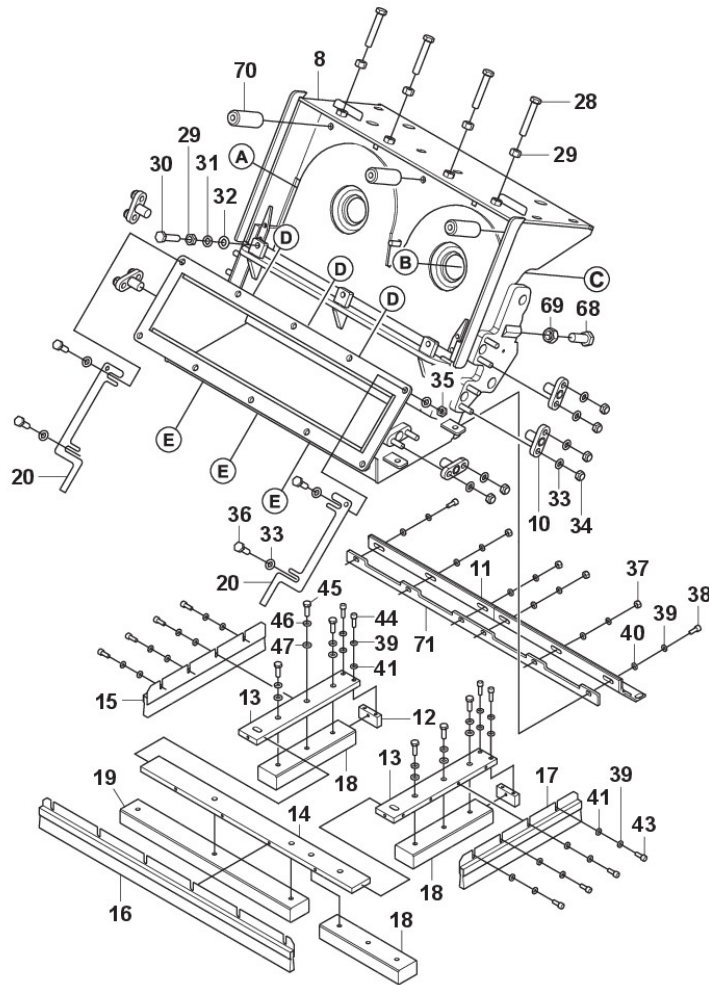


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Husqvarna Blastrac 2-20DT



2-20DT
BLASTHOUSING



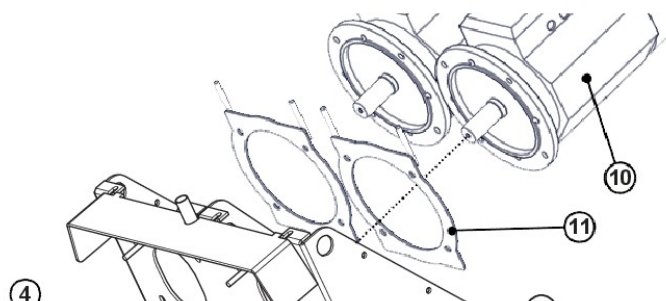
Reference	Article Number	Article Name	Quantity	Comment
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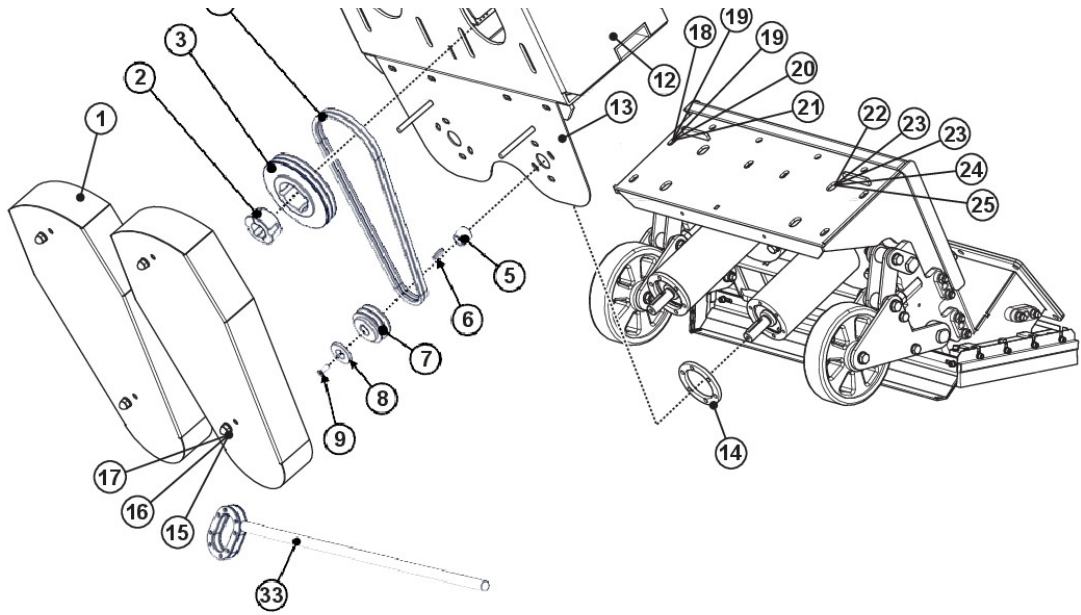
1	535147002	CLAMP	4	Control cage clamp
2	531459001	TUNE UP KIT	2	Tune up kit
3	535147202	PLATE	2	Cage plate
4	535110202	COVER	2	Blast wheel
5	535109802	COVER	1	Blast housing
6	533762001	HUB	2	
7	533442501	SEAL	2	Felt seal Ø60x8
8	535109202	HOUSING	1	Blasthousing
9	533807402	BEARING UNIT	2	Bearing unit complete
10	535204902	FIXING PLATE	6	Liner fixing plate
11	533626002	SEAL	2	Skid seal
12	534857401	SPACER	2	Spacer side magnet rear
13	534644801	INSULATOR	2	Side
14	534644701	INSULATION	1	Front
15	533806501	BRUSH	1	Side strip brush LH
16	533533901	BRUSH	1	Front brush
17	533805801	BRUSH	1	Side strip brush RH
18	534697302	MAGNET	3	Magnet side
19	534696702	MAGNET	1	Magnet front
20	534079501	INDICATOR	2	Blast pattern indicator
21	535256401	LINER	2	Top liner
22	534386201	LINER	1	Center
23	535242401	LINER	2	Side
24	535226301	LINER	1	Plenum top liner

25	535226001	LINER	1	Plenum bottom liner
26	535226201	LINER	2	Plenum bottom side liner
27	546683701	PLATE	1	
28	577668001	SCREW EHHM	4	
29	731232201	HEXAGON NUT	7	
30	900000002	DUMMY PART	3	M12x50 Bolt
31	900000002	DUMMY PART	15	M12-Spring Lock Washer (Flat)
32	900000002	DUMMY PART	9	M12-Washer
33	536063001	WASHER	44	
34	593495801	LOCK NUT	22	
35	900000002	DUMMY PART	10	M10-Nut
36	900000002	DUMMY PART	10	M10x30 Bolt
37	731231601	HEXAGON NUT	4	
38	725536801	SCREW IHSCM	2	
39	900000002	DUMMY PART	18	Spring washer DIN 128 - A6
40	536063601	WASHER	6	
41	536063601	WASHER	12	
43	593500701	SCREW	8	
44	593497101	SCREW	4	
45	536057401	SCREW	2	
46	900000002	DUMMY PART	2	M8-Spring Lock Washer (Flat)
47	536059501	WASHER	2	

48	900000002	DUMMY PART	6	M12x35 Bolt
49	900000002	DUMMY PART	2	M10-Spring Lock Washer (Flat)
50	900000002	DUMMY PART	2	M10x35 Bolt
51	900000002	DUMMY PART	6	ISO 4017 - M12 x 35-C8.8
53	734117801	WASHER	6	
55	522919401	LOCK NUT	4	
56	900000002	DUMMY PART	4	M8 washer _25
57	900000002	DUMMY PART	8	M12-Nut Closed
58	900000002	DUMMY PART	8	M12-Washer heavy
65	576823101	WASHER	1	
67	900000002	DUMMY PART	4	M10x12 set screw
68	900000002	DUMMY PART	2	M16x40 Bolt
69	900000002	DUMMY PART	2	M16 Nut
70	547364801	BAR	3	M12x78
71	534845302	SEALING STRIP	1	

**2-20DT
MOTOR, PULLEYS AND BELTS**

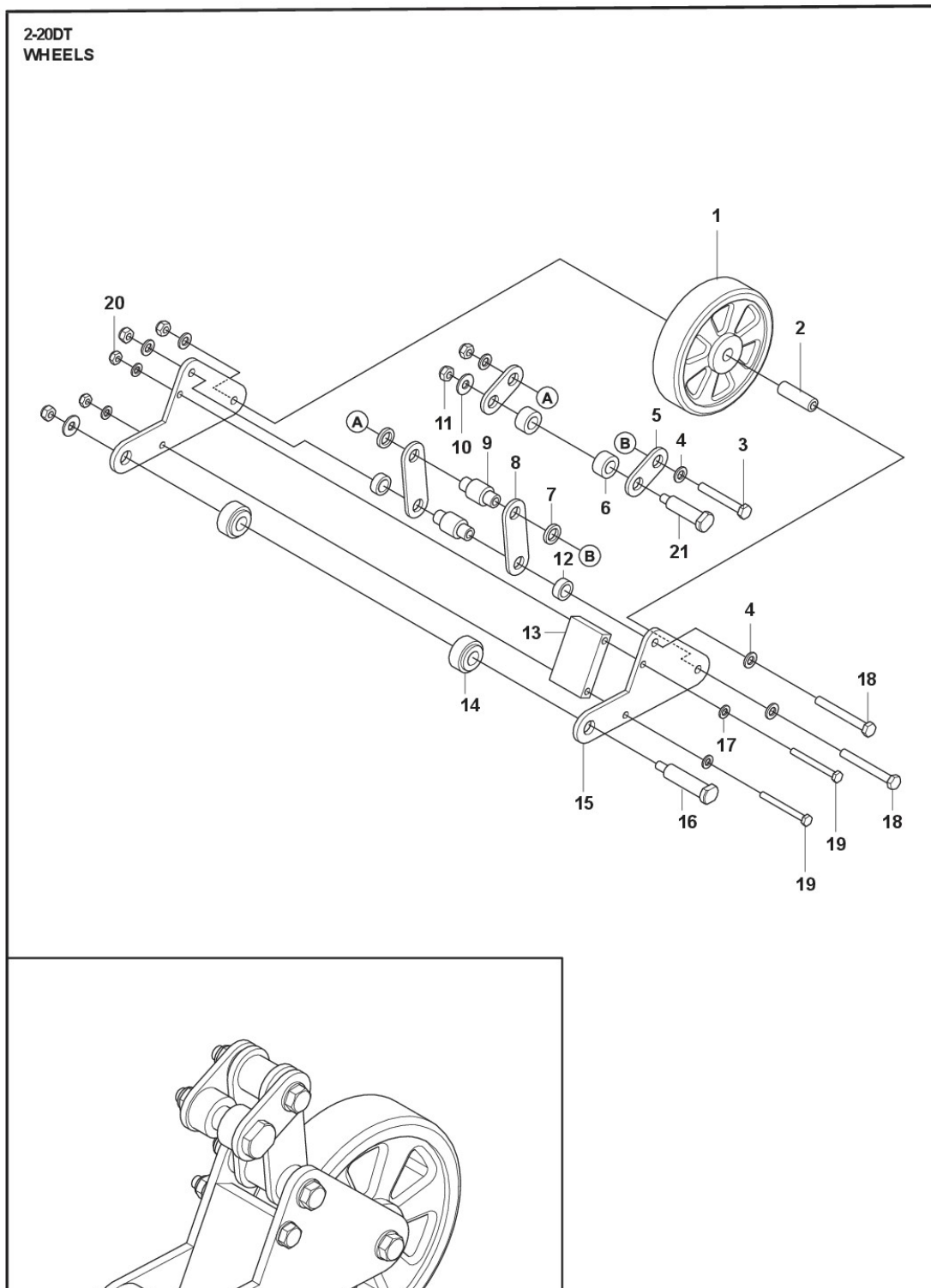


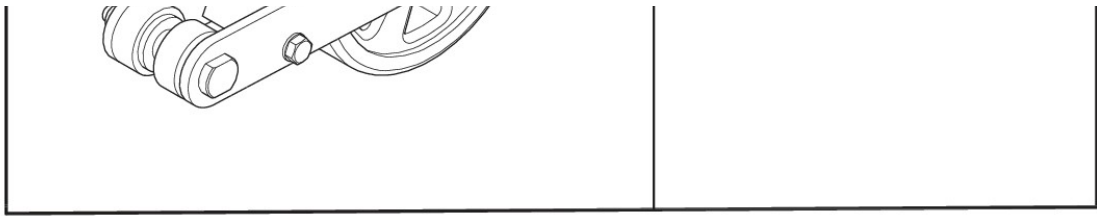


Reference	Article Number	Article Name	Quantity	Comment
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1	538678901	BELT GUARD	2	
2	533702501	BUSH	2	Taper lock
3	534323801	PULLEY	2	
4	535652001	V-BELT	4	
5	534514901	BUSH	2	Distance bush
6	536416101	KEY	2	
7	534785101	PULLEY	2	50Hz
7	534785201	PULLEY	2	60Hz
8	534414701	WASHER	2	Coupling washer
9	533802401	SCREW	2	M8x25 Countersunk head screw
10	534029502	MOTOR	2	Blastmotor 11 kW
11	535176002	PLATE	2	Fill up plate blastmotor
12	535260202	BRACKET	1	Motor bracket twin
13	534305002	BACKPLATE	1	Back plate belt guard twin
14	533725802	RING	2	Fill up ring bearing unit
15	538913501	NUT	4	
16	536063001	WASHER	4	
17	731232001	HEXAGON NUT	4	
18	725253871	SCREW EHHM	4	
19	734117801	WASHER	8	
20	900000002	DUMMY PART	4	Spring washer DIN 128 - A12
21	731232201	HEXAGON NUT	4	
22	593508601	SCREW	2	

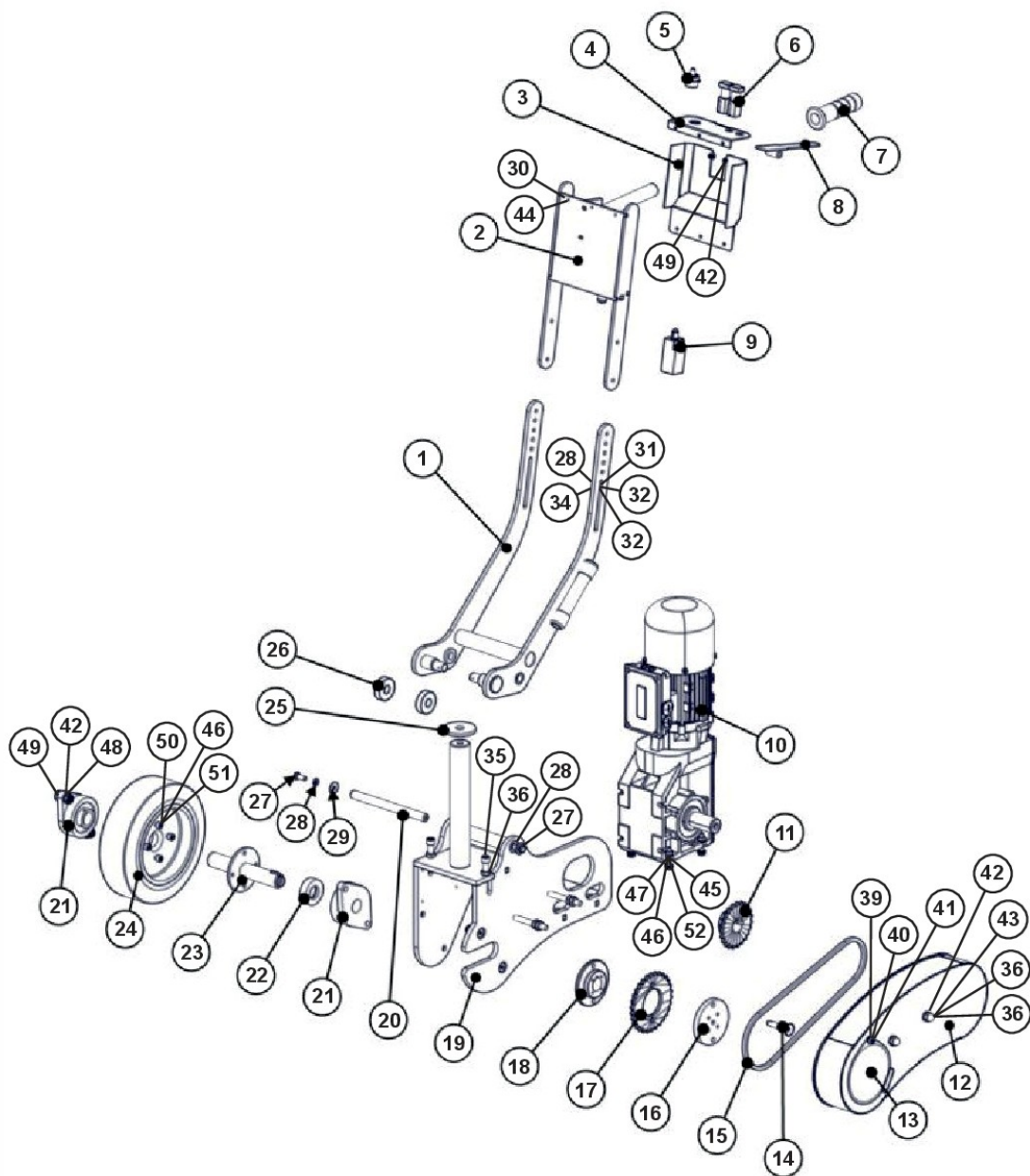
23	900000002	DUMMY PART	4	Washer ISO 7089 - 16
24	534686601	WASHER	2	
25	731232401	HEXAGON NUT	2	
33	546437201	LEVER	1	





Reference	Article Number	Article Name	Quantity	Comment
1	533845201	WHEEL	2	
2	533493301	BUSHING	2	For idler wheel
3	900000002	DUMMY PART	2	M12x85 Bolt
4	734117771	WASHER	12	M12 Washer
5	533470802	LEVER	4	Top lever
6	533264801	BUSHING	4	Lever bush top
7	533513501	BUSHING	4	Lever bush middle
8	533212002	LEVER	4	Bottom lever
9	533540001	SHAFT	4	Lever shaft
10	534683001	WASHER	4	M12 Ø32 Washer
11	732252201	HEXAGON LOCKING NUT	10	M12 plastic insert nut
12	533483201	BUSHING	4	Lever bush bottom
13	533318701	SPACER PLATE	2	Distance plate
14	533733701	BUSHING	4	Wheel bracket bush
15	533721101	WHEEL BRACKET	4	Side plate
16	533212101	BOLT	2	Bottom
17	536063001	WASHER	8	M10 Washer
18	725255271	SCREW	4	M12x100 Bolt
19	534677501	SCREW	4	M10x100 Bolt
20	732212051	NUT	4	M10 Plastic insert nut
21	533220401	BOLT	2	Top

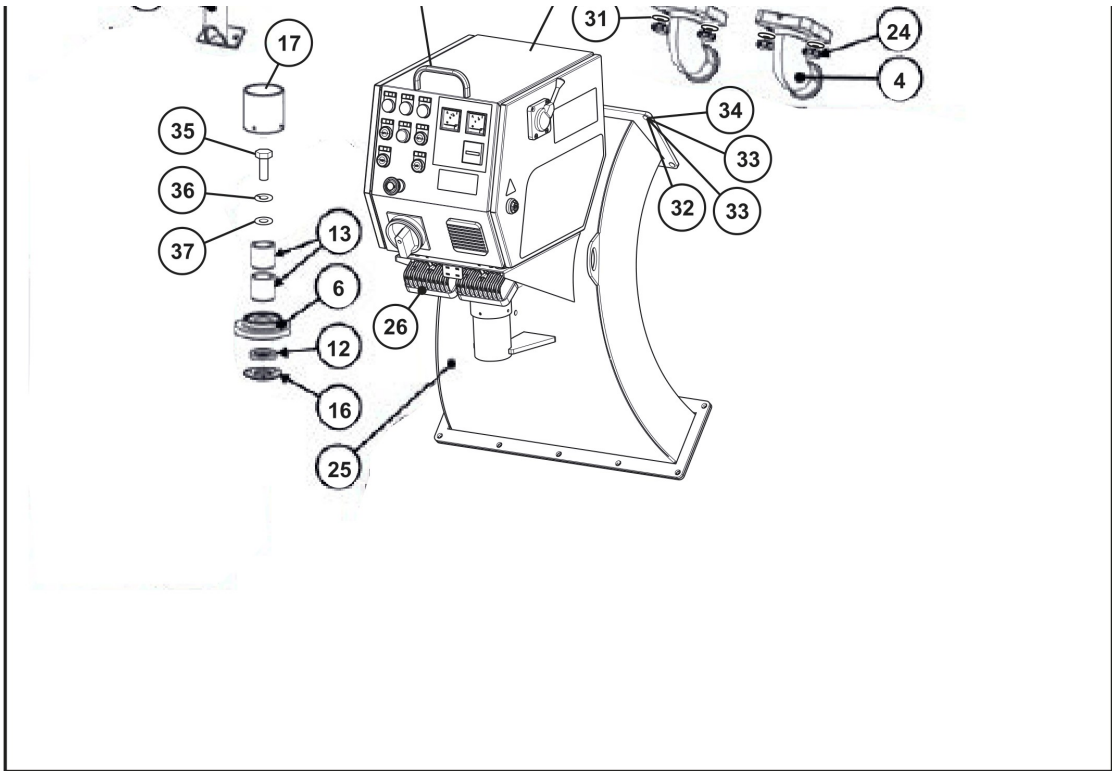
2-20DT
DRIVE WHEEL



Reference	Article Number	Article Name	Quantity	Comment
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1	534042502	HANDLE	1	Lower part
2	534031902	HANDLE	1	Top part
3	533241402	BOX	1	Control box
4	533571402	PLATE	1	Control box top plate
5	533613001	POTENTIOMETER	1	Complete (with holder and soldered contact block)
5	533994301	HOLDER	1	For potetiometer
5	533963001	POTENTIOMETER	1	Only with soldered contact block
6	533850701	PUSH BUTTON	2	
7	534612901	HANDLE GRIP	1	
8	533783702	LEVER	1	Switch lever
9	534668101	SWITCH	1	Limit switch
10	534365601	BRAKE	1	For drive motor
10	534566701	FAN	1	For drive motor
10	534439303	DRIVE MOTOR	1	1,1 kW
10	534567002	FAN COVER	1	
11	534862901	SPROCKET	1	
12	533068002	CHAIN GUARD	1	
13	534387302	COVER	1	For chain guard
14	533256401	PIN	1	Quick release pin
15	533930301	LINK	1	Chain link (required)
15	533777001	LINK	1	Chain link half (required)
15	534024703	CHAIN	1	1m (use 0.9m)
16	546615201	RETAINER	1	Sprocket retainer

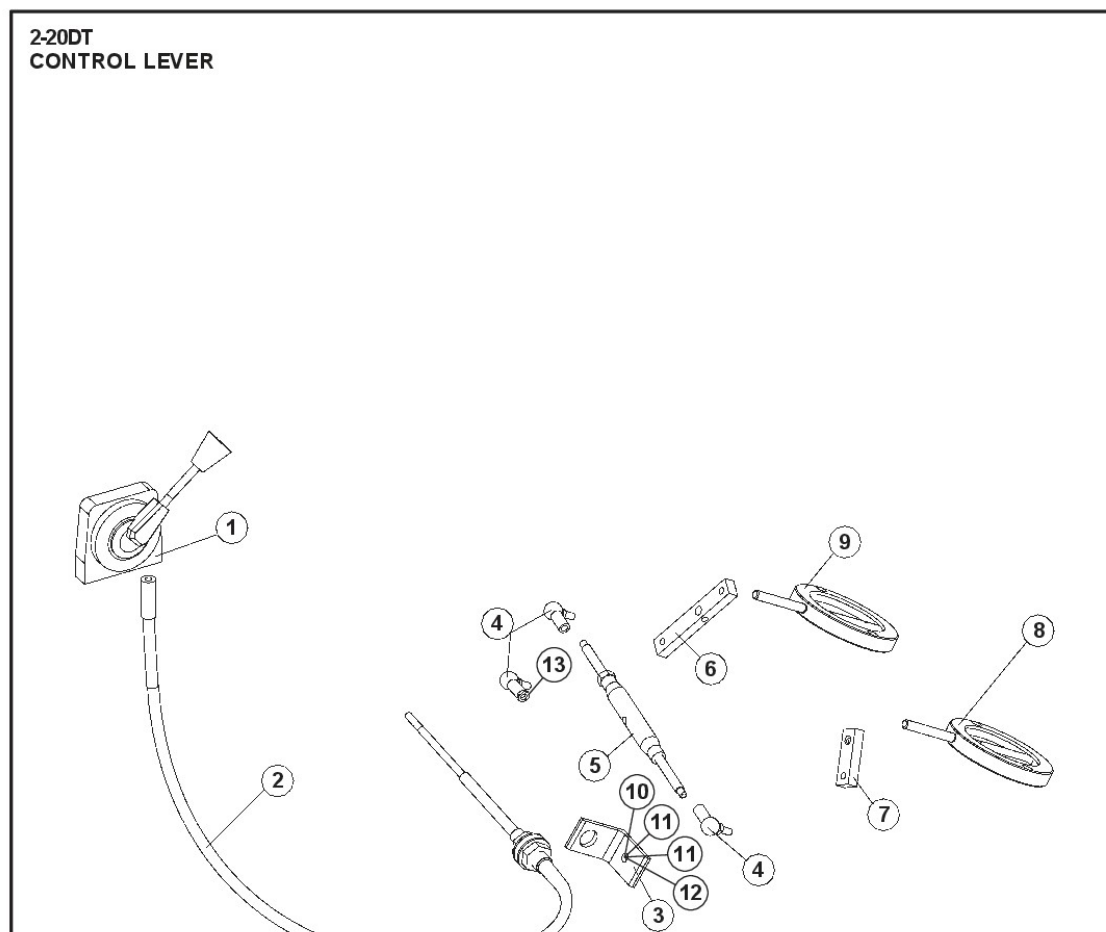
17	534640601	SPROCKET	1	Idler sprocket
18	534642001	HUB	1	
19	534528202	WHEEL BRACKET	1	
20	534681501	LOCKING SHAFT	1	
21	531474201	BEARING	2	For drive wheel
22	533318901	BUSH	1	Distance bush for drive wheel
23	533956301	DRIVE SHAFT	1	
24	534907101	WHEEL	1	
25	533843701	WASHER	1	Washer for yoke shaft
26	533809801	BEARING	2	
27	598964201	SCREW	2	M8x20 Hex bolt
28	534693901	WASHER	2	M8 Spring lock washer
29	533821001	WASHER	2	M8 Washer 3xd
30	725536801	SCREW IHSCM	6	
31	725245571	SCREW EHHM	4	
32	900000002	DUMMY PART	8	Washer DIN 9021 - 8.4
34	731231801	HEXAGON NUT	4	
35	533655101	CAP	2	
36	731232001	HEXAGON NUT	6	
39	734115201	WASHER	1	
40	900000002	DUMMY PART	1	Spring washer DIN 128 - A6
41	900000002	DUMMY PART	1	ISO 4762 M8 x 20 - 20C10.9
42	734117201	WASHER	6	

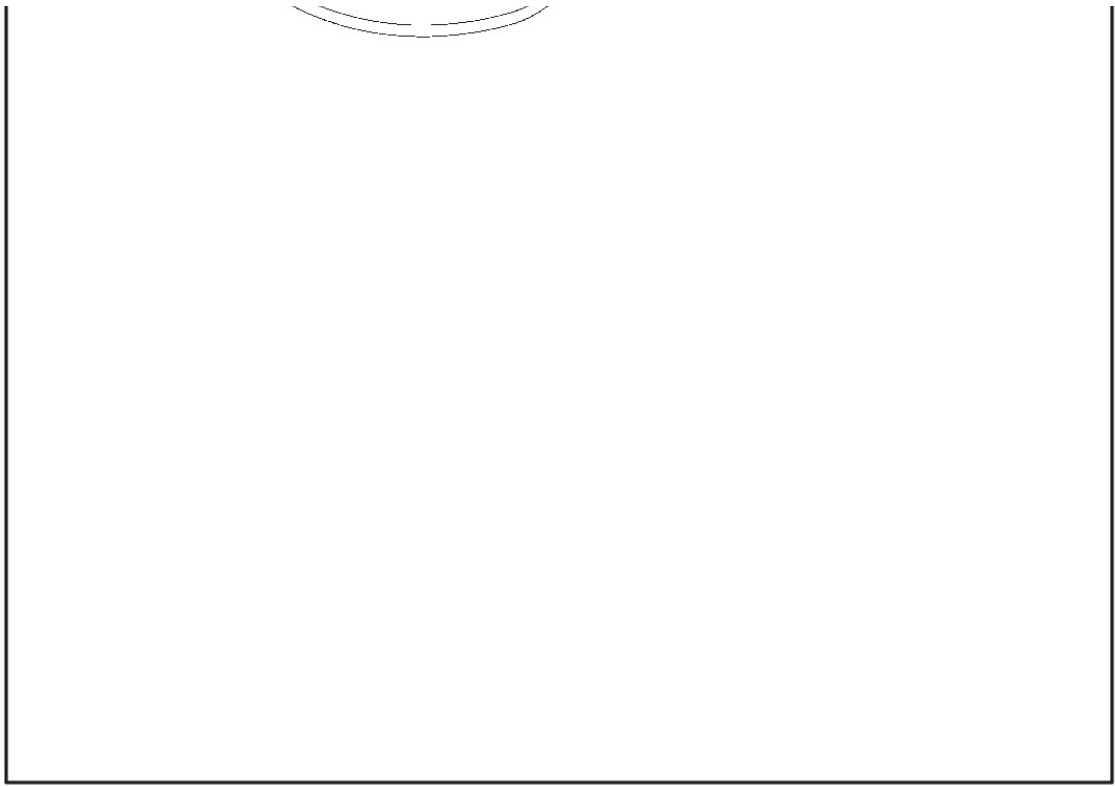


Reference	Article Number	Article Name	Quantity	Comment
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1	533117902	SEPARATOR	1	
2	534435102	DEFLECTOR	1	
3	534829302	TRAY	1	Separator tray
4	534571701	TUBE	2	Feed spout grey
5	533828202	LID	1	For separator
6	533783501	PLATE	1	Lifting plate
8	533073401	PIPE CLAMP	2	35mm (set of 2)
10	533718102	SUPPORT	1	For cable guide
11	533622402	CABLE GUIDE	1	
12	533442501	SEAL	1	Felt seal
13	533194601	BUSH	2	Oilite bush
14	534391301	CLAMP	2	For separator tray
15	533592601	KNOB	1	Ball head for separator
16	533783202	RETAINER	1	Seal retainer
17	533224802	COVER	1	Shaft cover
18	535145002	CABLE KIT	1	Cable guide twin & cable adaption plate
19	533406601	VALVE ASSY	1	Magnetic valve assembly LH
20	533437701	VALVE ASSY	1	Magnetic valve assembly RH
21	534912901	BUCKLE	1	Turnbuckle
22	900000002	DUMMY PART	1	2-20DT MKIII
23	533170201	HANDLE	2	
24	533656201	KNOB	4	Clamp knob M8
25	534794502	FRAME	1	Rebound plenum

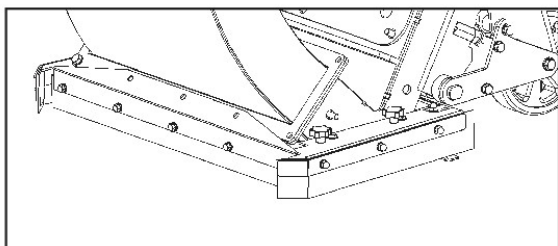
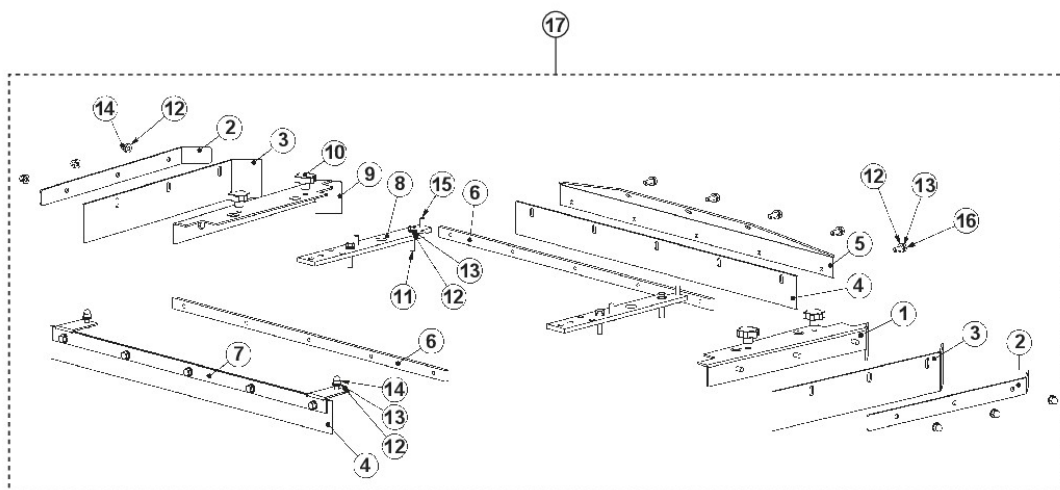
26	534662602	LIGHT	1	LED light set for shotblasters
27	534612901	HANDLE GRIP	1	
29	900000002	DUMMY PART	2	M10-Washer _40
30	593495801	LOCK NUT	2	
31	900000002	DUMMY PART	4	Washer DIN 9021 - 8.4
32	535415301	SCREW	6	
33	536063001	WASHER	12	
34	900000002	DUMMY PART	6	M10-Nut
35	593508601	SCREW	1	
36	534686601	WASHER	1	
37	734118601	WASHER	1	





Reference	Article Number	Article Name	Quantity	Comment
1	533839501	CONTROL LEVER	1	Lever for control cable
2	533879301	CONTROL CABLE	1	
3	534625602	ANGLE BRACKET	1	
4	534298201	JOINT	3	Angle joint
5	534912901	BUCKLE	1	Turnbuckle
6	534664001	LEVER	1	Lever magnetic valve long
7	533115401	LEVER	1	Lever magnetic valve
8	533437701	VALVE ASSY	1	Magnetic valve assembly
9	533406601	VALVE ASSY	1	Magnetic valve assembly
10	536057801	SCREW	1	
11	536063101	WASHER	2	
12	522919401	LOCK NUT	1	
13	900000002	DUMMY PART	1	M6-Nut

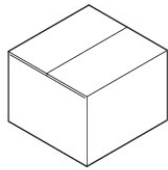
**2-20DT
PROTECTION SEAL KIT (OPTIONAL)**



Reference	Article Number	Article Name	Quantity	Comment
1	546268901	SEALING PLATE	1	Left
2	535149601	STRIP	2	Clamp strip sides
3	534841701	SEAL	2	Sides
4	534592101	SEAL	2	Front / rear
5	546269101	PROFILE	1	Angle profile front
6	546269301	STRIP	2	Clamp strip front / rear
7	546269201	PROFILE	1	Angle profile rear
8	546266101	MOUNTING PLATE	2	
9	546269001	SEALING PLATE	1	Right
10	534513401	KNOB	4	Disc knob plastic M8
11	534695301	BOLT	4	M8 x 40 hexagon bolt
12	734116301	WASHER	22	M8
13	534693901	WASHER	16	M8 spring lock washer
14	534693601	NUT	8	M8 hexagon domed cap nut
15	533676101	BOLT	4	Hexagon socket thin head cap
16	534694701	BOLT	10	M8x20 hexagon bolt
17	534780501	SEAL KIT	1	Protection seal kit

**2-20DT
MAINTENANCE KIT**

1



Maintenance box 2-20DT HVA (for 50Hz & 60Hz)

Partnumber	Description	Qty.
534905001	Tools for large maintenance box	1
534900001	T-LOC CASE 4 380x270x285 mm with FOAMS. (Box)	1
531459001	Tune-up kit	6
546219801	Sideliner short	2
534386201	Centerliner	1
535256401	Topliner	2
533879301	Abrasive control cable	1
535652001	V-belt	4
533805801	Side brushright	1
533806501	Side brush left	1
533533901	Front brush	1
533626002	Skid seal	2

Reference	Article Number	Article Name	Quantity	Comment
1	546992201	MAINTENANCE KIT	1	Maintenance box 2-20DT (50/60 Hz)