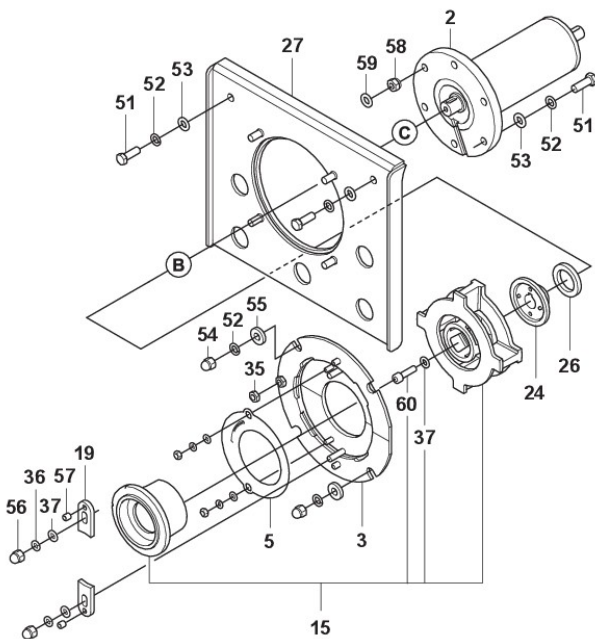
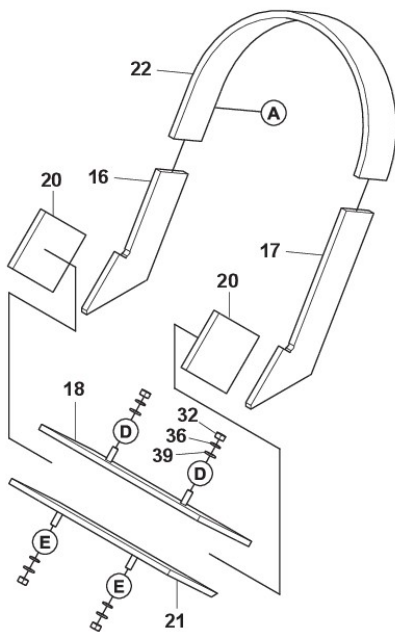
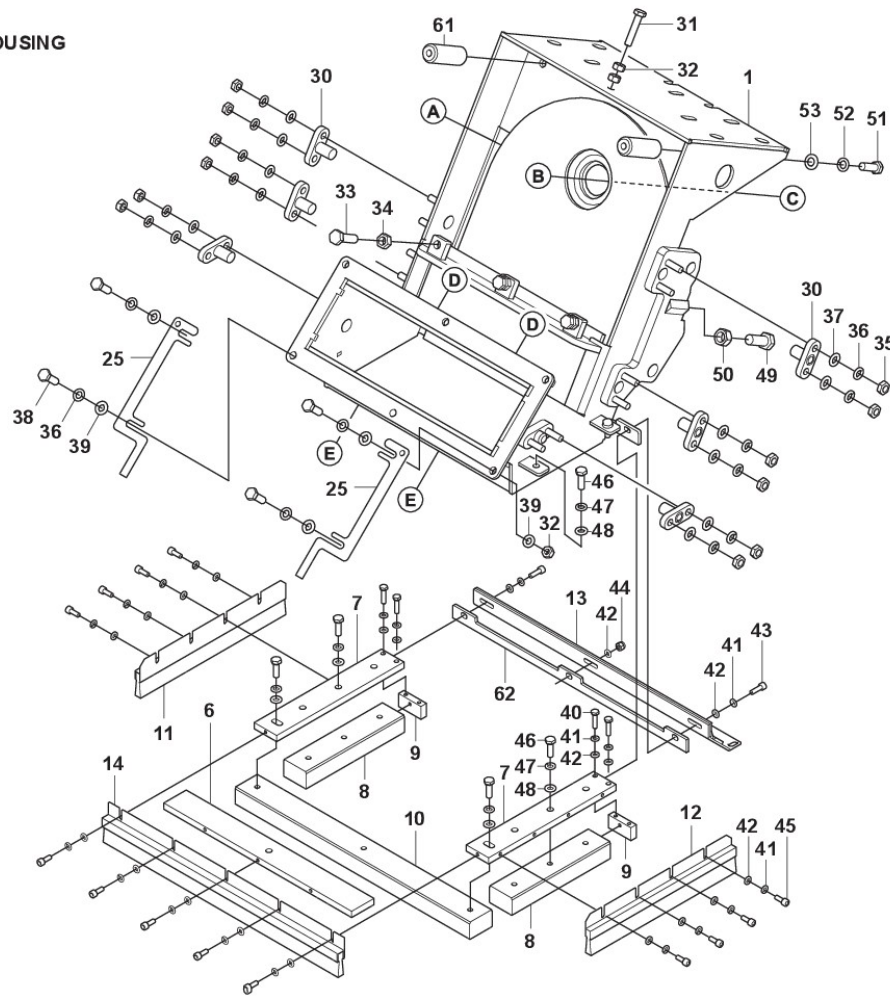


9/14/2025

Husqvarna Blastrac 1-15DS



1-15DS
BLASTHOUSING

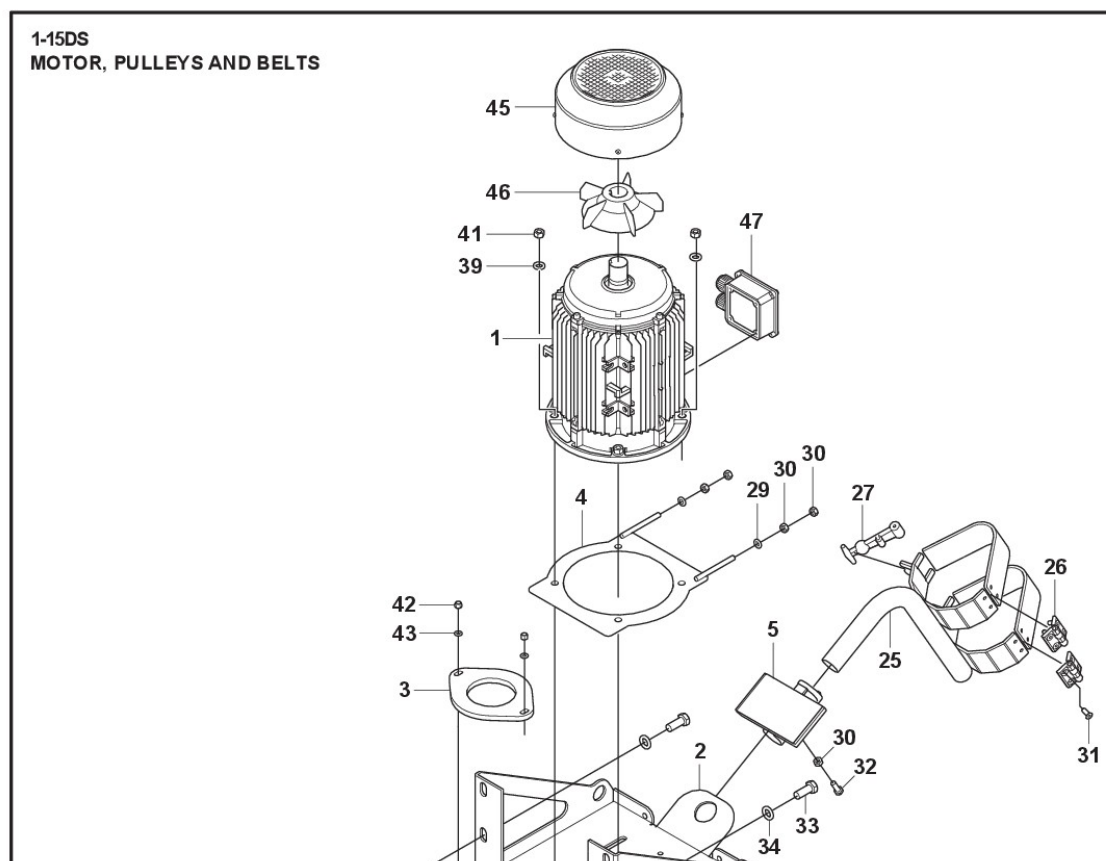


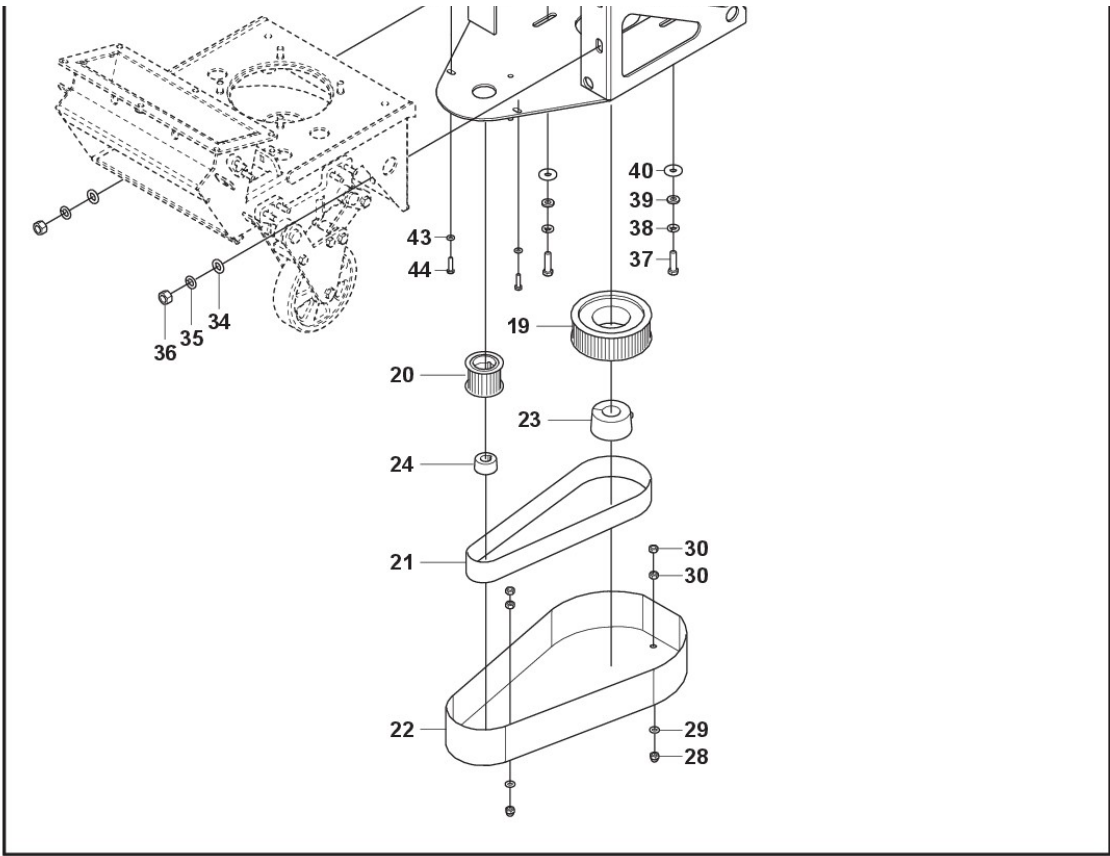
Reference	Article Number	Article Name	Quantity	Comment
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1	535109302	HOUSING	1	Blast housing
2	533807402	BEARING UNIT	1	Complete
3	535110202	COVER	1	Blast wheel cover plate
5	535147202	PLATE	1	Cage plate
6	533357901	INSULATOR	1	Insulator front
7	534644801	INSULATOR	2	Insulator side
8	534697302	MAGNET	2	Magnet side
9	534857401	SPACER	2	Rear of side magnet
10	533500802	MAGNET	1	Magnet front
11	533806501	BRUSH	1	Side brush LH
12	533805801	BRUSH	1	Side brush RH
13	546220401	SKIDS	1	Skid seal
14	533393401	BRUSH	1	Front brush
15	531459001	TUNE UP KIT	1	Tune up kit
16	546219801	LINER	1	Side liner LH
17	535242501	LINER	1	Side liner RH
18	546220101	LINER	1	Plenum top liner
19	535147002	CLAMP	2	Control cage clamp
20	535226201	LINER	2	Plenum side liner
21	535226101	LINER	1	Plenum bottom liner
22	535256501	LINER	1	Top liner
24	533762001	HUB	1	
25	534079501	INDICATOR	2	Blast pattern indicator
26	533442501	SEAL	1	Felt seal

27	535109902	COVER	1	Blast housing cover
30	535204902	FIXING PLATE	6	Liner
31	725250171	SCREW EHHM	1	
32	731232001	HEXAGON NUT	11	
33	576654804	SCREW EHHFM	3	
34	900000002	DUMMY PART	3	M12-Nut
35	900000002	DUMMY PART	13	M10-Nut
36	900000002	DUMMY PART	24	M10-Spring Lock Washer (Flat)
37	536063001	WASHER	15	
38	725249571	SCREW EHHM	6	
39	734117201	WASHER	16	
40	725237271	SCREW EHHM	4	
41	900000002	DUMMY PART	19	Spring washer DIN 128 - A6
42	734115201	WASHER	20	
43	725537006	SCREW IHSCM	2	
44	900000002	DUMMY PART	1	ISO 7040-M6-N
45	593571001	SCREW	13	
46	900000002	DUMMY PART	8	ISO 4017 - M8 x 25-C8.8
47	900000002	DUMMY PART	8	Spring washer DIN 128 - A8
48	734116301	WASHER	8	
49	900000002	DUMMY PART	2	M16x40 Bolt
50	900000002	DUMMY PART	2	M16 Nut
51	725253871	SCREW EHHM	7	

52	900000002	DUMMY PART	11	
53	734117801	WASHER	7	
54	595060001	NUT	4	
55	900000002	DUMMY PART	4	din 7349-13
56	538913501	NUT	2	
57	900000002	DUMMY PART	2	M10x12 set screw
58	593495301	LOCK NUT	3	
59	900000002	DUMMY PART	3	M12-Washer
60	900000002	DUMMY PART	1	M10x35 Hexagon Socket Head Cap 12.9
61	547364801	BAR	2	M12x78
62	535243602	SEALING STRIP	1	



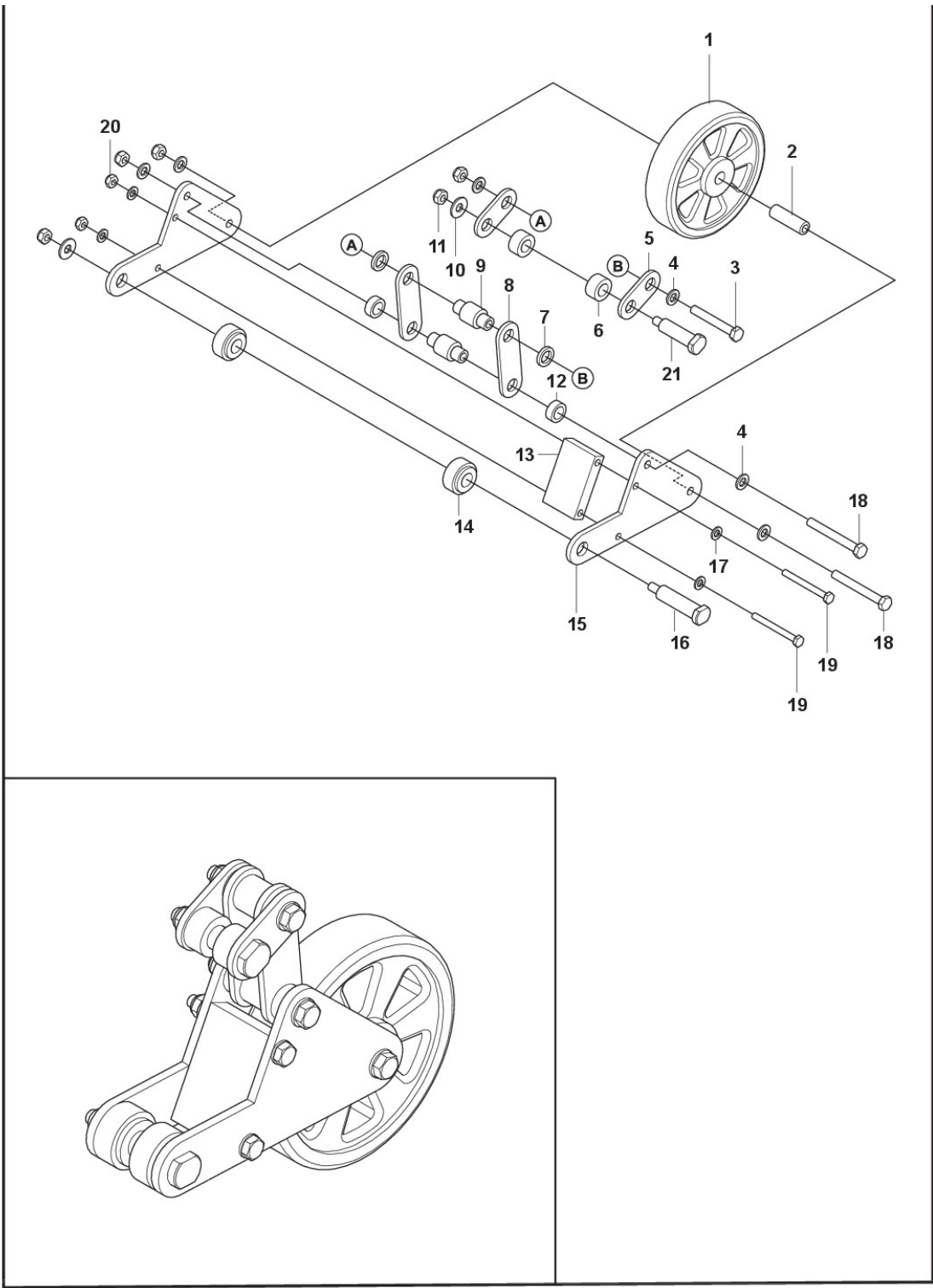


Reference	Article Number	Article Name	Quantity	Comment
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1	546220201	WHEEL MOTOR	1	15kW IE3 BLUE
1	534940802	MOTOR	1	BLACK
2	546039201	BRACKET	1	Motor bracket
3	531484801	PLATE	1	Dust plate
4	533725902	SPACER PLATE	1	Fill up plate for blastmotor
5	533493202	BRACKET	1	Cable guide bracket
19	533695601	PULLEY	1	60Hz
19	534906401	PULLEY	1	50Hz
20	533697901	PULLEY	1	60Hz
20	534361701	PULLEY	1	50Hz
21	533471901	DRIVE BELT	1	50Hz
21	533843102	DRIVE BELT	1	60Hz
22	533126102	BELT GUARD	1	
23	533378101	BUSH	1	
24	533782401	BUSH	1	
25	534077002	HOSE CLAMP	1	Complete
26	533420701	HINGE	2	60x60 (included in hose clamp)
27	531471201	LATCH	2	Rubber latch assy (included in hose clamp)
28	538913501	NUT	1	
29	734117201	WASHER	4	
30	731232001	HEXAGON NUT	10	
31	531140658	SCREW	8	
32	725249571	SCREW EHHM	2	

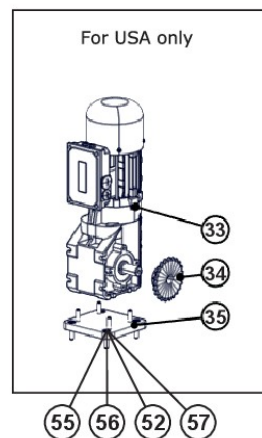
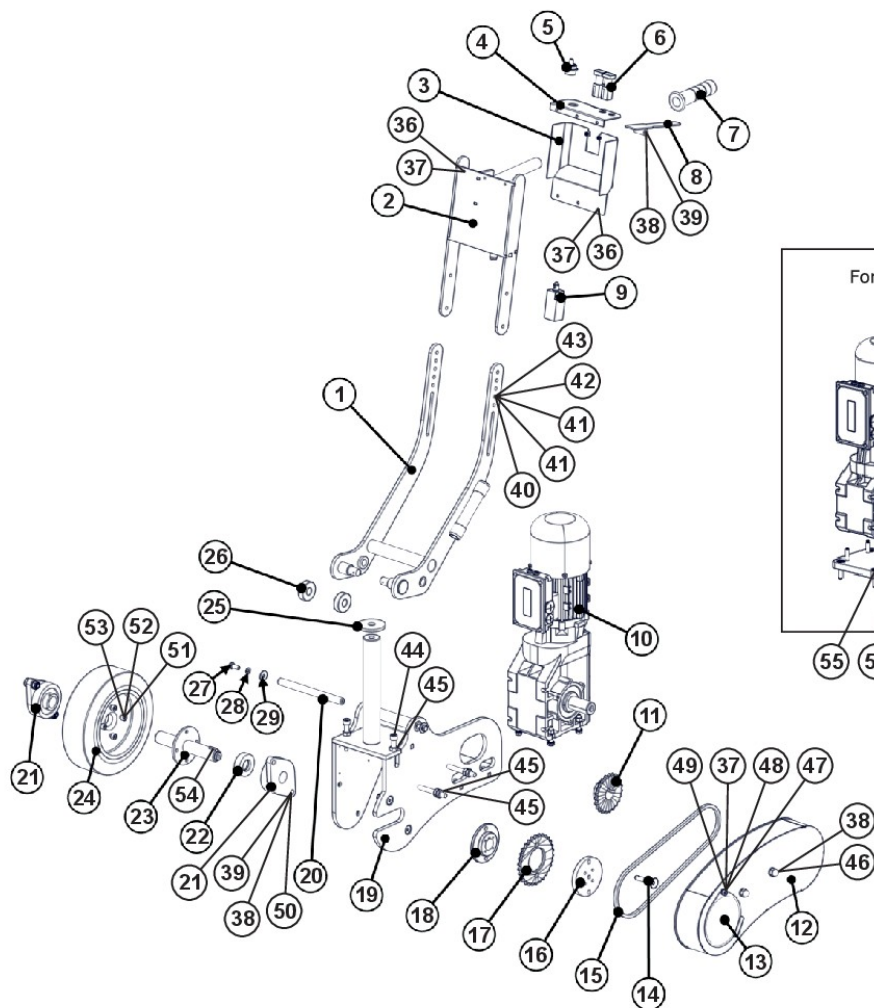
33	593508601	SCREW	4	
34	734118601	WASHER	8	
35	534686601	WASHER	4	
36	731232401	HEXAGON NUT	4	
37	725254171	SCREW EHHM	4	
38	900000002	DUMMY PART	4	
39	734117801	WASHER	8	
40	900000002	DUMMY PART	4	Washer DIN 9021 - 13
41	731232201	HEXAGON NUT	4	
42	732251801	HEXAGON LOCKING NUT	2	
43	734116301	WASHER	4	
44	505456101	SCREW	2	
45	546831501	FAN COVER	1	Fan cover BLUE for 546220201
45	546831502	FAN COVER	1	Fan cover BLACK for 546220202
46	546831602	FAN	1	Fan for both versions BLACK and Blue
47	546831701	JUNCTION BOX	1	Cover&box BLUE for 546220201
47	546831702	JUNCTION BOX	1	Cover&box BLACK for 546220202

1-15DS
WHEELS



Reference	Article Number	Article Name	Quantity	Comment
1	533845201	WHEEL	2	
2	533493301	BUSHING	2	For wheel
3	900000002	DUMMY PART	2	M12x85 Bolt
4	734117771	WASHER	12	M12 Washer
5	533470802	LEVER	4	Top lever
6	533264801	BUSHING	4	Lever bush top
7	533513501	BUSHING	4	Lever bush middle
8	533212002	LEVER	4	Bottom lever
9	533540001	SHAFT	4	Lever shaft
10	534683001	WASHER	4	M12 Ø32 Washer
11	732252201	HEXAGON LOCKING NUT	10	M12 plastic insert nut
12	533483201	BUSHING	4	Lever bush bottom
13	533318701	SPACER PLATE	2	Distance plate
14	533733701	BUSHING	4	Wheel bracket bush
15	533721101	WHEEL BRACKET	4	Side plate
16	533212101	BOLT	2	Bottom
17	536063001	WASHER	8	M10 Washer
18	725255271	SCREW	4	M12x100 Bolt
19	534677501	SCREW	4	M10x100 Bolt
20	732212051	NUT	4	M10 Plastic insert nut
21	533220401	BOLT	2	Top

1-15DS
DRIVE WHEEL

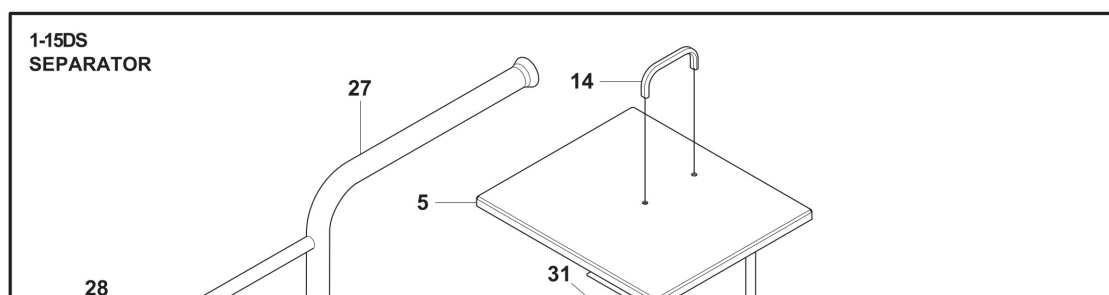


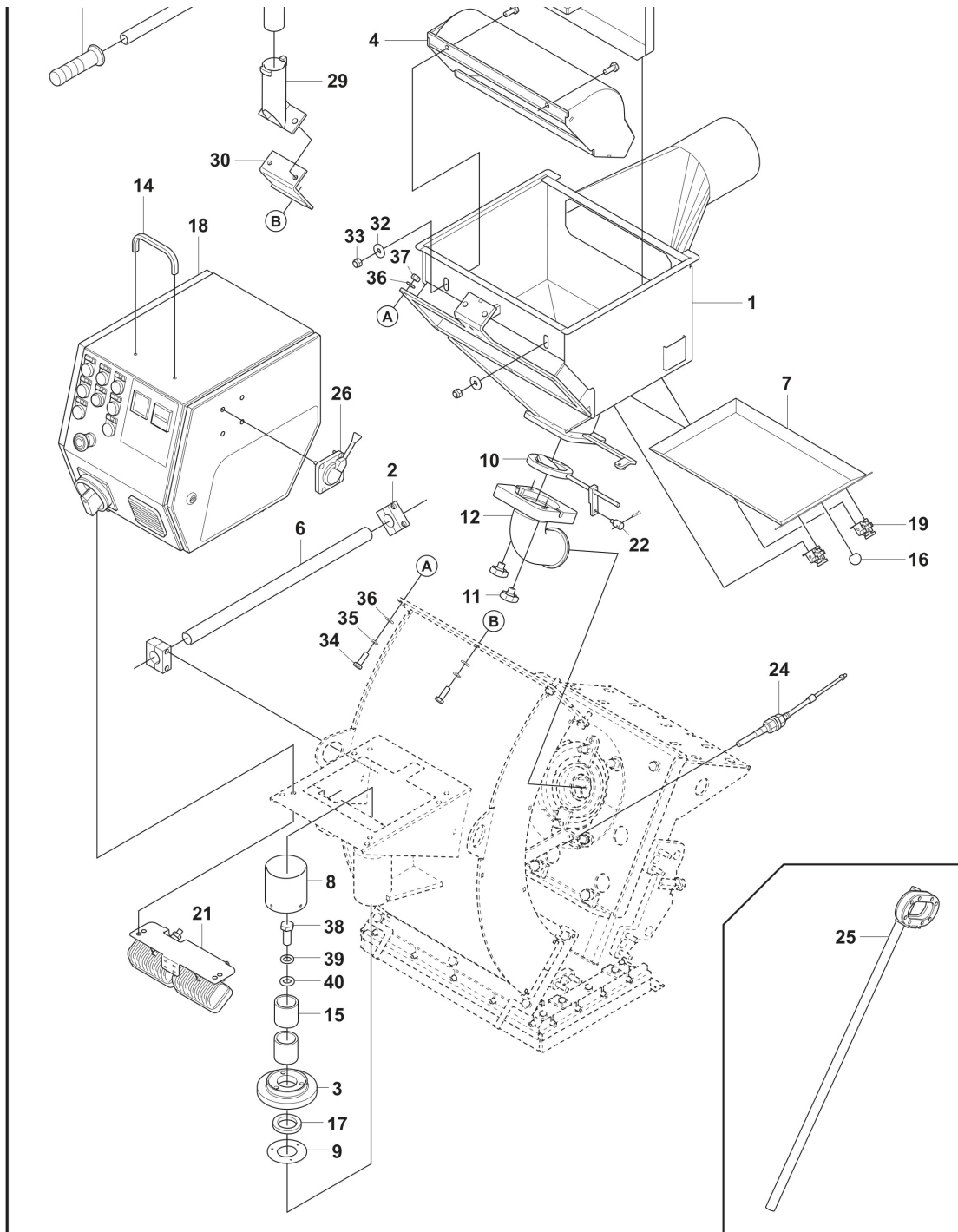
Reference	Article Number	Article Name	Quantity	Comment
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1	534042502	HANDLE	1	Lower part
2	534031902	HANDLE	1	Top part
3	533241402	BOX	1	Control box
4	533571402	PLATE	1	Control box top plate
5	533613001	POTENTIOMETER	1	Complete
5	533994301	HOLDER	1	For potentiometer
5	533963001	POTENTIOMETER	1	Only with soldered contact block
6	533850701	PUSH BUTTON	2	
7	534612901	HANDLE GRIP	1	
8	533783702	LEVER	1	Switch lever
9	534668101	SWITCH	1	Limit switch
10	534365601	BRAKE	1	Complete brake for drive motor
10	534566701	FAN	1	Cooling fan for 1.1kW 120Hz drive motor (non-USA)
10	534439303	DRIVE MOTOR	1	1,1 kW 120Hz (non-USA)
10	534567002	FAN COVER	1	(non-USA)
11	534862901	SPROCKET	1	(non-USA)
12	533068002	CHAIN GUARD	1	
13	534387302	COVER	1	Cover plate chain guard
14	533256401	PIN	1	Quick release pin
15	533930301	LINK	1	Chain link (required)
15	534024703	CHAIN	1	1m (use 0.9m)
16	546615201	RETAINER	1	Sprocket retainer

17	534640601	SPROCKET	1	Idler sprocket
18	534642001	HUB	1	
19	534528202	WHEEL BRACKET	1	For drive wheel
20	534681501	LOCKING SHAFT	1	
21	531474201	BEARING	2	Drive wheel
22	533318901	BUSH	1	Distance bush drive wheel
23	533956301	DRIVE SHAFT	1	Drive wheel shaft
24	534907101	WHEEL	1	Traction wheel
25	533843701	WASHER	1	Washer for yoke shaft
26	533809801	BEARING	2	
27	598964201	SCREW	2	M8x20 Hex bolt
28	534693901	WASHER	2	M8 Spring lock washer
29	533821001	WASHER	2	M8 Washer 3xd
33	534365601	BRAKE	1	Complete brake, for 0,75kW 120Hz motor
33	534566601	FAN	1	For 0,75kW 120Hz motor (USA)
33	534445102	DRIVE MOTOR	1	0,75kW 120Hz (USA)
33	534566902	FAN COVER	1	(USA)
34	534862701	SPROCKET	1	(USA)
35	534262102	ADAPTER PLATE	1	(USA)
36	725536801	SCREW IHSCM	6	
37	734115201	WASHER	6	
38	734117201	WASHER	7	
39	593495801	LOCK NUT	5	

40	505456101	SCREW	4	
41	900000002	DUMMY PART	8	washer din 9021 - 8.4
42	900000002	DUMMY PART	4	Spring washer DIN 128 - A8
43	731231801	HEXAGON NUT	4	
44	533655101	CAP	2	
45	731232001	HEXAGON NUT	6	
46	538913501	NUT	2	
47	900000002	DUMMY PART	1	iso 4762 m8 x 20 - 20c10.9
48	900000002	DUMMY PART	1	Spring washer DIN 128 - A6
49	900000002	DUMMY PART	1	iso - 4034 - m6-n
50	900000002	DUMMY PART	4	M10x35 Countersunk Head Screw
51	900000002	DUMMY PART	4	iso 4762 m8 x 35 - 35c8.8
52	734116301	WASHER	8	
53	732251801	HEXAGON LOCKING NUT	4	
54	900000002	DUMMY PART	1	Spie 6x6x25
55	725245971	SCREW	4	
56	534693701	WASHER	4	
57	900000002	DUMMY PART	4	iso - 4034 - m8 - n

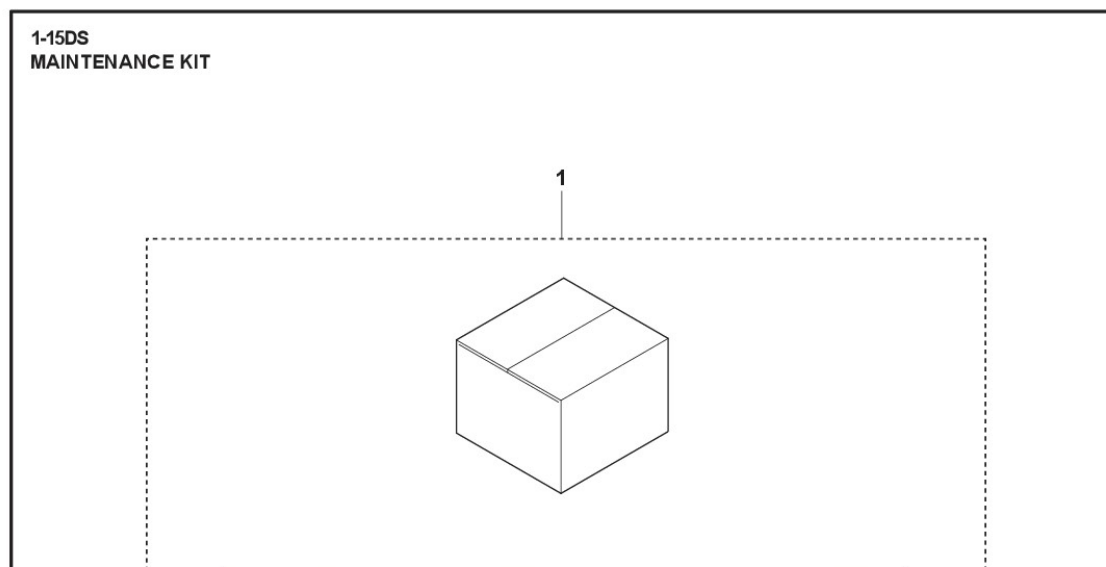




Reference	Article Number	Article Name	Quantity	Comment
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1	533672402	SEPARATOR	1	
2	533073401	PIPE CLAMP	2	35mm (set of 2)
3	533783501	PLATE	1	Lifting plate
4	533661202	DEFLECTOR	1	
5	533828202	LID	1	Separator cover
6	533521802	CABLE	1	Cable tube
7	533348802	TRAY	1	Separator tray
8	533224802	COVER	1	Shaft cover
9	533783202	RETAINER	1	Seal retainer
10	533707101	VALVE ASSY	1	Magnetic valve assembly
11	533656201	KNOB	2	Clamp knob
12	534571801	TUBE	1	Feed spout
14	533170201	HANDLE	2	
15	533194601	BUSH	2	Sleeve-bearing bush
16	533592601	KNOB	1	Ball head for separator tray
17	533442501	SEAL	1	Felt seal
18	534503702	ELECTRONIC BOX	1	Dual voltage
18	546554801	ELECTRONIC BOX	1	Global (3x400V)
19	534391301	CLAMP	2	For separator tray
21	534662602	LIGHT	1	LED light set for shotblasters
22	534028801	PIVOT PIN	1	For abrasive control cable
24	533879301	CONTROL CABLE	1	Abrasive control cable
25	546437201	LEVER	1	For transport mode
26	533839501	CONTROL LEVER	1	Abrasive control lever

27	533622402	CABLE GUIDE	1	
28	534612901	HANDLE GRIP	1	Grip
29	533718102	SUPPORT	1	For cable guide
30	533547602	BRACKET	1	Only used for s/n. range lower or equal to S/N. 2023323000045
31	725249371	SCREW EHHM	2	
32	900000002	DUMMY PART	2	Washer DIN 9021 - 10.5
33	732252001	HEXAGON LOCKING NUT	2	
34	725249571	SCREW EHHM	6	
35	900000002	DUMMY PART	6	Spring washer DIN 128 - A10
36	734117201	WASHER	12	
37	731232001	HEXAGON NUT	6	
38	900000002	DUMMY PART	1	ISO 4017 - M16 x 40-N
39	534686601	WASHER	1	
40	734118601	WASHER	1	



number	Description	Qty
534900001	T- LOC CASE 4 380x270x285 mm with FOAMS. (Box)	1
531459001	Tune-up kit	3
546219801	Left liner	1
535242501	Right liner	1
535256501	Top liner	1
533879301	Abrasive control cable	1
533471901	Belt	1
533805801	Side brush right	2
533806501	Side brush left	2
533393401	Front brush	2
546220401	Skid seal	1
535752901	Open-end spanner 10 x 11	1
535753001	Open-end spanner 13 x 15	1
535753101	Open-end spanner 17 x 19	1
534735401	Open-end spanner 24 x 26	1
-	Ring spanner 8 x 9	1
-	Ratchet spanner ½"	1
535752001	Box spanner 13	1
535752101	Box spanner 17	1
535752301	Box spanner 19	1
-	Box spanner 24	1
535752501	Box spanner SW 8mm 120lg	1
535753601	Allenkey 3	1
535752801	Allenkey 6	1
535753501	Screwdriver 5,5 x 100	1
535753701	Insulated screwdriver	1
535753901	Water pump pliers	1
535752601	Hammer	1
535753401	Safety glasses	1

Reference	Article Number	Article Name	Quantity	Comment
1	546992001	MAINTENANCE KIT	1	BOX Maintenance box 1-15DS HVA (for 50Hz))