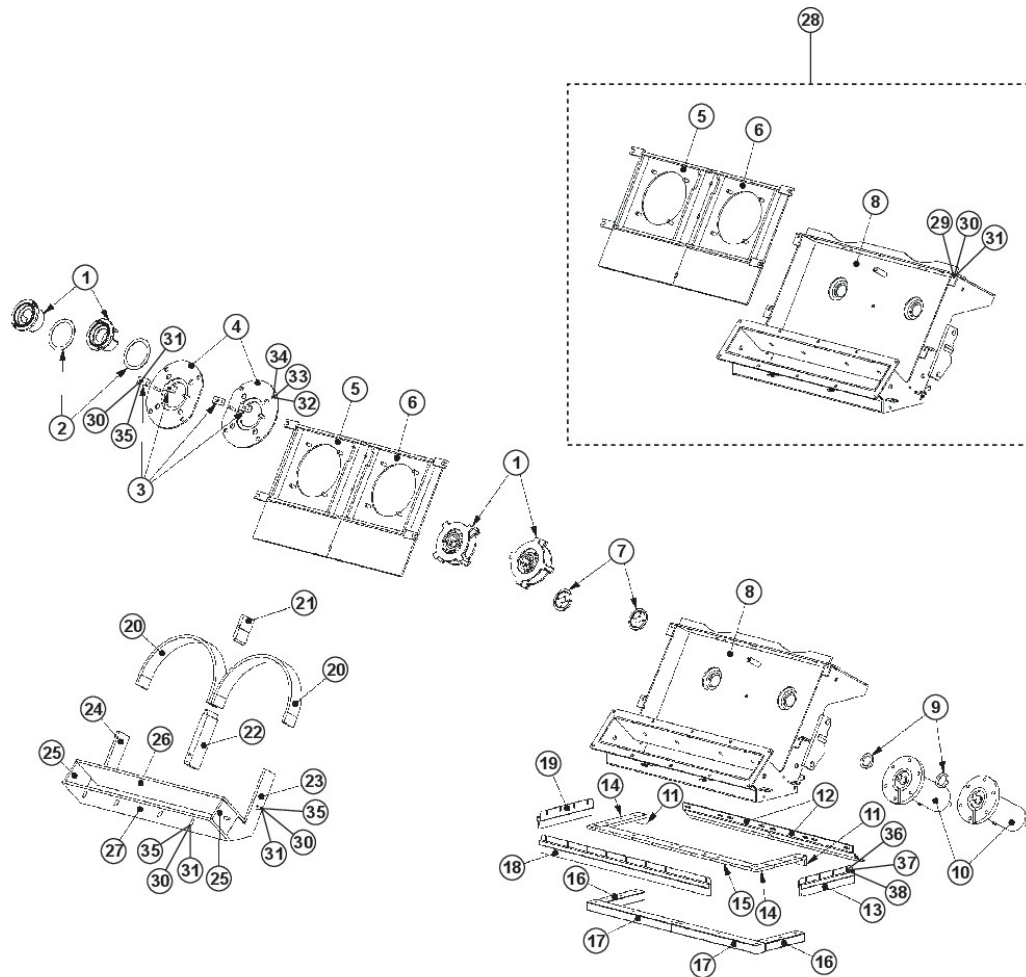


9/14/2025

Husqvarna Blastrac 2-30DS



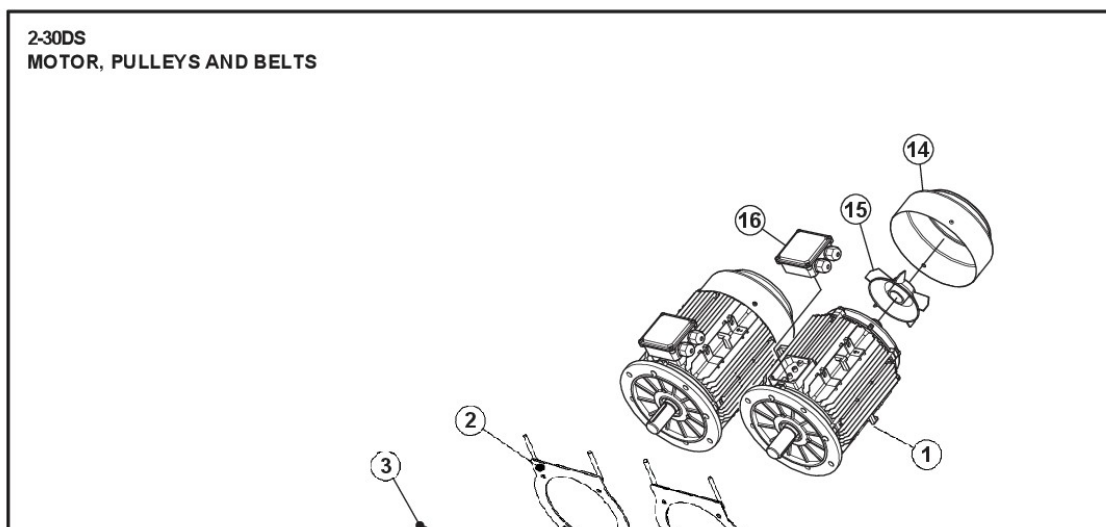
2-30DS
BLASTHOUSING

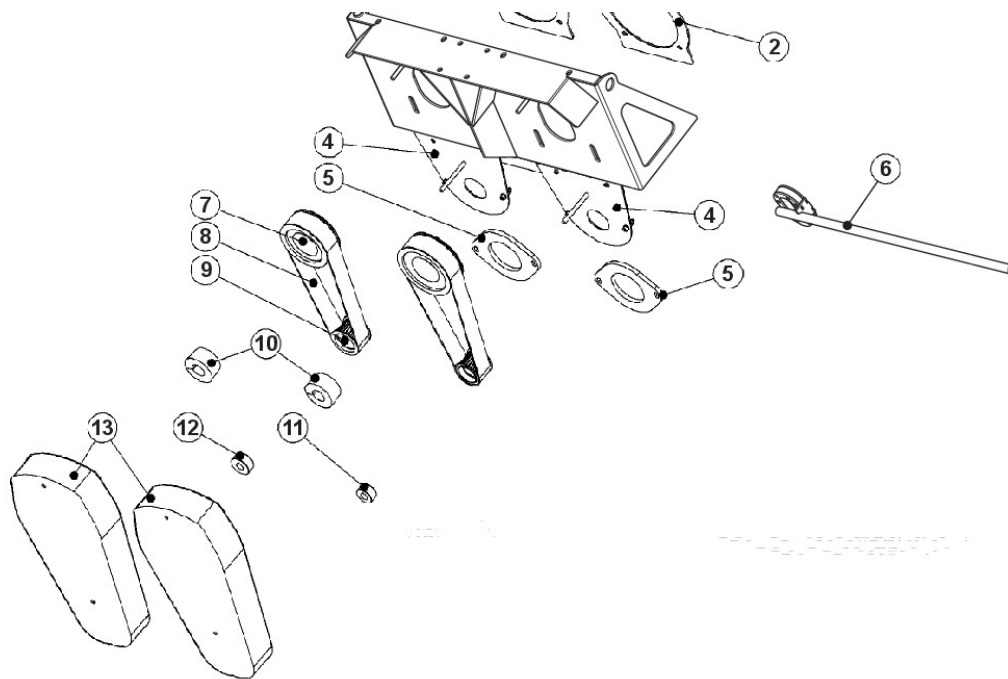


Reference	Article Number	Article Name	Quantity	Comment
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1	531459001	TUNE UP KIT	2	Tune up kit
2	534411101	SHIM	2	Control cage shim
3	534410802	CLAMP	4	Control cage clamp
4	534340602	COVER	2	Blastwheel cover plate
5	534594202	PLATE	1	Front plate LH
6	534594302	PLATE	1	Front plate RH
7	533762001	HUB	2	
8	534015702	HOUSING	1	Blast housing
9	533442501	SEAL	2	Felt seal Ø60x8
10	533807402	BEARING UNIT	2	Complete
11	534857401	SPACER	2	Spacer side magnet rear
12	533743001	SEAL	2	Skid seal UNI
13	533805801	BRUSH	1	Side brush RH
14	534644801	INSULATOR	2	Insulator side
15	534593601	INSULATOR	1	Insulator front
16	534697302	MAGNET	2	Magnet side
17	534696702	MAGNET	2	Magnet front
18	534595101	BRUSH	1	Front brush
19	533806501	BRUSH	1	Side brush LH
20	533611101	LINER	2	Top liner
21	533614001	LINER	1	Center liner top part
22	533727501	LINER	1	Center liner bottom part
23	533722401	LINER	1	Side liner RH
24	533713101	LINER	1	Side liner LH

25	533572901	LINER	2	Plenum side liner
26	534766701	LINER	1	Plenum liner top
27	534765301	LINER	1	Plenum liner bottom
28	534055502	HOUSING	1	Blast housing incl. front plates
29	900000002	DUMMY PART	4	M10x30 Bolt
30	900000002	DUMMY PART	20	M10-Spring Lock Washer (Flat)
31	536063001	WASHER	20	
32	900000002	DUMMY PART	8	M12-Nut Closed
33	900000002	DUMMY PART	8	M12-Spring Lock Washer (Flat)
34	900000002	DUMMY PART	1	M12-Washer
35	538913501	NUT	16	
36	725544901	SCREW IHSCM	8	
37	900000002	DUMMY PART	8	Spring washer DIN 128 - A8
38	734116301	WASHER	8	

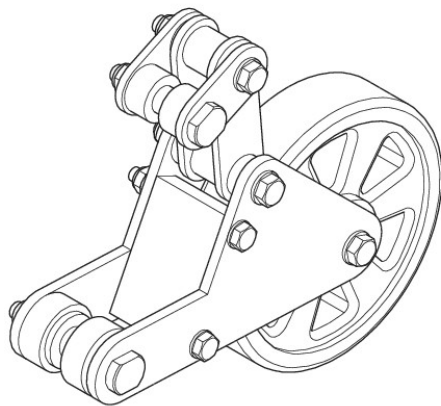
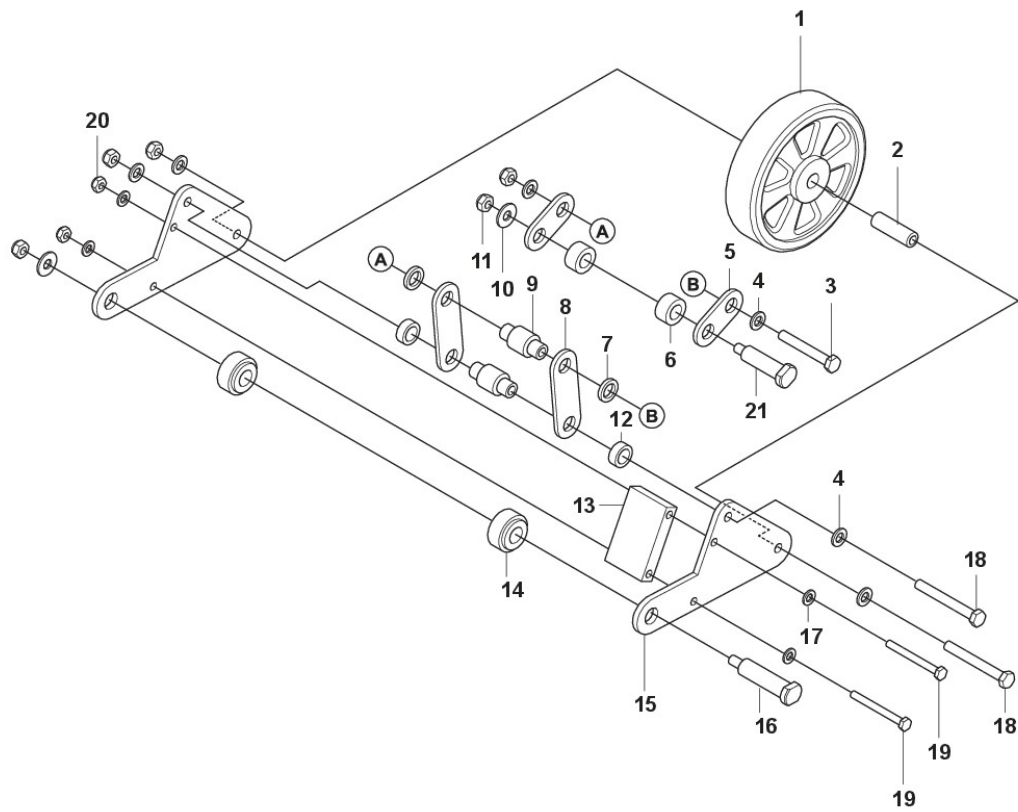




Reference	Article Number	Article Name	Quantity	Comment
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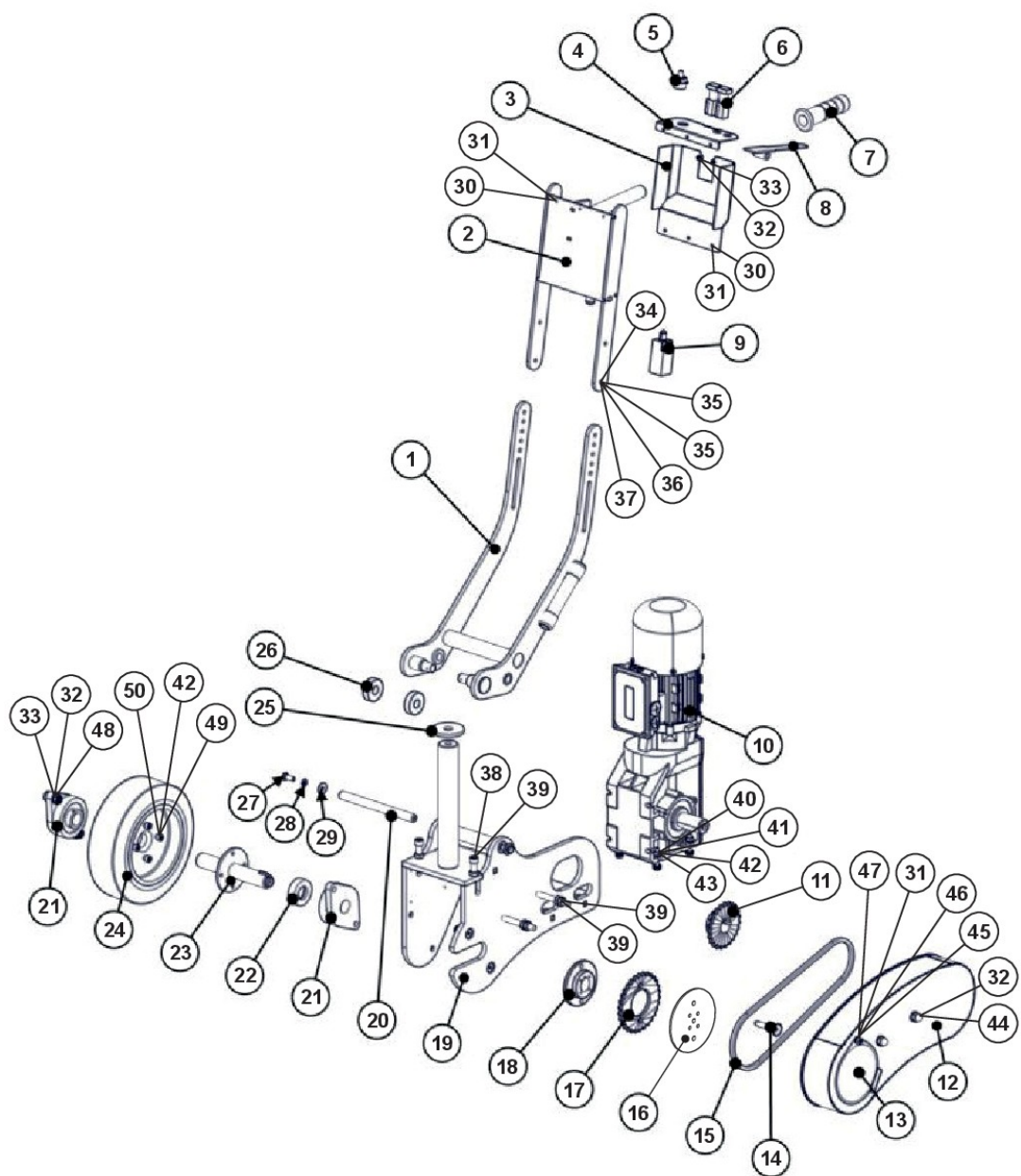
1	534940802	MOTOR	2	
2	533725902	SPACER PLATE	2	
3	546144701	BRACKET	1	Motor bracket
4	533112102	BACKPLATE	2	
5	531484801	PLATE	2	Dust plate
6	546437201	LEVER	1	
7	533695601	PULLEY	2	60Hz
7	534906401	PULLEY	2	50Hz
8	533471901	DRIVE BELT	2	50Hz
8	533843102	DRIVE BELT	2	60Hz
9	533697901	PULLEY	2	60Hz
9	534361701	PULLEY	2	50Hz
10	533378101	BUSH	2	Taper lock (50/60Hz)
11	533782401	BUSH	2	Taper lock (50Hz)
12	533599201	BUSHING	2	Taper lock (60Hz)
13	533126102	BELT GUARD	2	
14	546831501	FAN COVER	2	Fan cover BLUE for 546220201
14	546831502	FAN COVER	2	Fan cover BLACK for 546220202
15	546831602	FAN	2	Black for both versions Blue 546220201 and Black 546220202
16	546831701	JUNCTION BOX	2	Cover & box BLUE for 546220201
16	546831702	JUNCTION BOX	2	Cover & box BLACK for 546220202

2-30DS
WHEELS



Reference	Article Number	Article Name	Quantity	Comment
1	533845201	WHEEL	2	
2	533493301	BUSHING	2	Idler wheel
3	900000002	DUMMY PART	2	M12x85 Bolt
4	734117771	WASHER	12	M12 Washer
5	533470801	LEVER	4	Top lever
6	533264801	BUSHING	4	Lever bush top
7	533513501	BUSHING	4	Lever bush middle
8	533212001	LEVER	4	Bottom lever
9	533540001	SHAFT	4	Lever shaft
10	534683001	WASHER	4	M12 Ø32 Washer
11	732252201	HEXAGON LOCKING NUT	10	M12 plastic insert nut
12	533483201	BUSHING	4	Lever bush bottom
13	533318701	SPACER PLATE	2	Distance plate
14	533733701	BUSHING	4	Wheel bracket bush
15	533721101	WHEEL BRACKET	4	Side plate
16	533212101	BOLT	2	Bottom
17	536063001	WASHER	8	M10 Washer
18	725255271	SCREW	4	M12x100 Bolt
19	534677501	SCREW	4	M10x100 Bolt
20	732212051	NUT	4	M10 Plastic insert nut
21	533220401	BOLT	2	Top

2-30DS
DRIVE

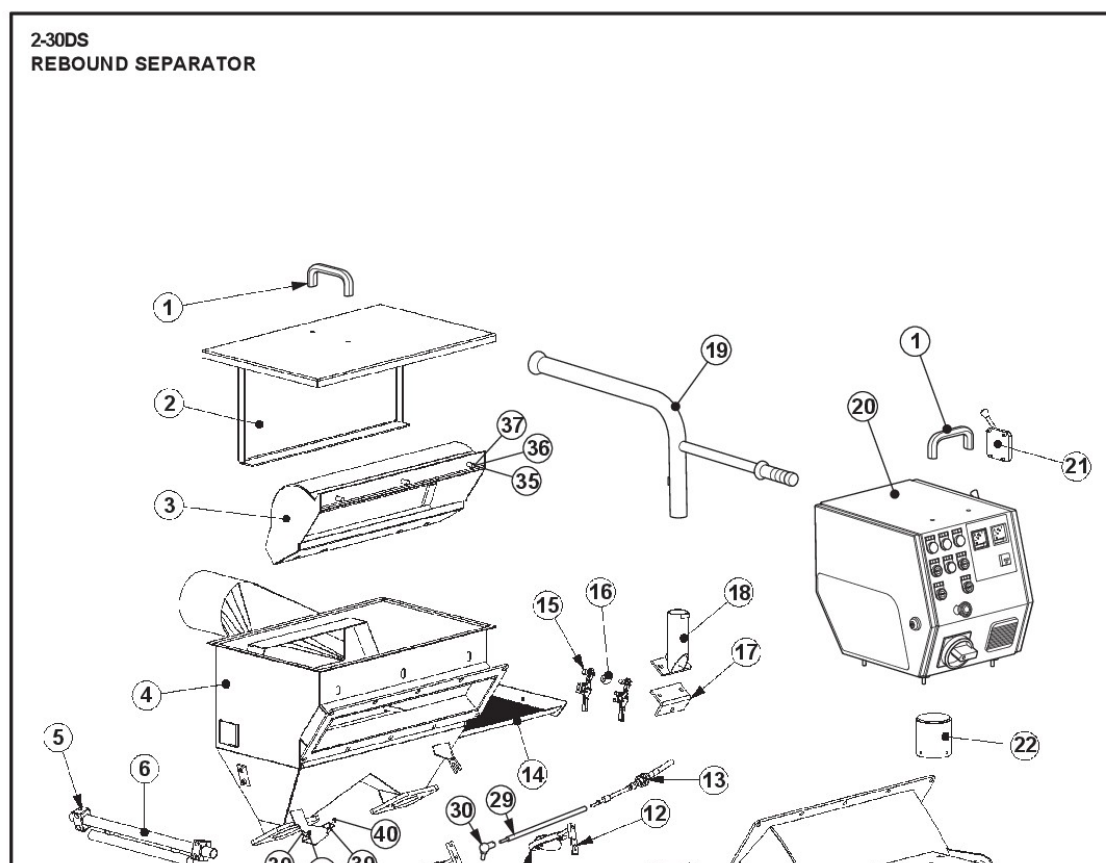


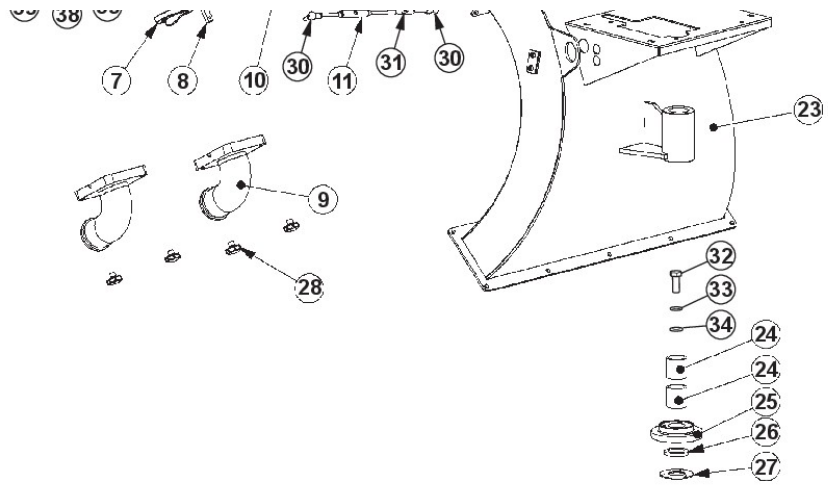
Reference	Article Number	Article Name	Quantity	Comment
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1	534042502	HANDLE	1	Lower part
2	534031902	HANDLE	1	Top part
3	533241402	BOX	1	Control box
4	533571402	PLATE	1	Control box top plate
5	533613001	POTENTIOMETER	1	Complete (with holder and soldered contact block)
5	533994301	HOLDER	1	For potetiometer
5	533963001	POTENTIOMETER	1	Only with soldered contact block
6	533850701	PUSH BUTTON	2	
7	534612901	HANDLE GRIP	1	
8	533783702	LEVER	1	Switch lever
9	534668101	SWITCH	1	Limit switch
10	534365601	BRAKE	1	For drive motor
10	534566701	FAN	1	For drive motor
10	534439303	DRIVE MOTOR	1	1,1 kW
10	534567002	FAN COVER	1	
11	534862901	SPROCKET	1	
12	533068002	CHAIN GUARD	1	
13	534387302	COVER	1	For chain guard
14	533256401	PIN	1	Quick release pin
15	533930301	LINK	1	Chain link (required)
15	533777001	LINK	1	Chain link half (required)
15	534024703	CHAIN	1	1m (use 0.9m)
16	546615201	RETAINER	1	Sprocket retainer

17	534640601	SPROCKET	1	Idler sprocket
18	534642001	HUB	1	
19	534528202	WHEEL BRACKET	1	
20	534681501	LOCKING SHAFT	1	
21	531474201	BEARING	2	For drive wheel
22	533318901	BUSH	1	Distance bush for drive wheel
23	533956301	DRIVE SHAFT	1	
24	534907101	WHEEL	1	
25	533843701	WASHER	1	Washer for yoke shaft
26	533809801	BEARING	2	
27	598964201	SCREW	2	M8x20 Hex bolt
28	534693901	WASHER	2	M8 Spring lock washer
29	533821001	WASHER	2	M8 Washer 3xd
30	725536801	SCREW IHSCM	6	
31	734115201	WASHER	7	
32	734117201	WASHER	7	
33	593495801	LOCK NUT	5	
34	505456101	SCREW	4	
35	900000002	DUMMY PART	8	washer din 9021 - 8.4
36	900000002	DUMMY PART	4	Spring washer DIN 128 - A8
37	731231801	HEXAGON NUT	4	
38	533655101	CAP	2	
39	731232001	HEXAGON NUT	6	

40	725245971	SCREW	4	
41	534693701	WASHER	4	
42	734116301	WASHER	8	
43	900000002	DUMMY PART	4	iso - 4034 - m8 - n
44	538913501	NUT	2	
45	900000002	DUMMY PART	1	iso 4762 m8 x 20 - 20c10.9
46	900000002	DUMMY PART	1	Spring washer DIN 128 - A6
47	900000002	DUMMY PART	1	iso - 4034 - m6 - n
48	900000002	DUMMY PART	4	M10x35 Countersunk Head Screw
49	900000002	DUMMY PART	4	iso 4762 m8 x 35 - 35c8.8
50	732251801	HEXAGON LOCKING NUT	4	

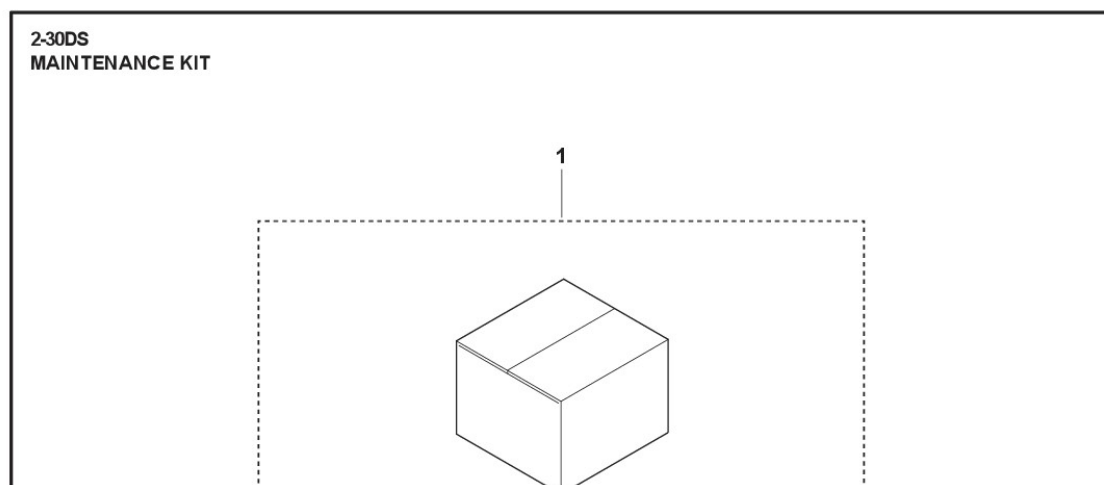




Reference	Article Number	Article Name	Quantity	Comment
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1	533170201	HANDLE	2	
2	533256302	LID	1	For separator
3	534435002	DEFLECTOR	1	
4	535239002	SEPARATOR	1	
5	533414301	PIPE CLAMP	2	Ø25
6	535146702	CABLE HOLDER	1	
7	533406601	VALVE ASSY	1	LH
8	534664001	LEVER	1	For LH valve
9	534571701	TUBE	2	Feed spout
10	533437701	VALVE ASSY	1	RH
11	533555701	BUCKLE	1	Turnbuckle
12	534663901	LEVER	1	For RH valve
13	533879301	CONTROL CABLE	1	
14	535238302	TRAY	1	Separator tray
15	534391301	CLAMP	2	For separator tray
16	533592601	KNOB	1	For separator
17	535272702	BRACKET	1	For cable guide
18	533718102	SUPPORT	1	For cable guide
19	533622402	CABLE GUIDE	1	
20	546561401	ELECTRONIC BOX	1	
21	533839501	CONTROL LEVER	1	Cable control unit
22	533224802	COVER	1	Shaft cover
23	534794602	FRAME	1	Rebound plenum
24	533194601	BUSH	2	Oilite bush

25	533783501	PLATE	1	Lifting plate
26	533442501	SEAL	1	Felt seal
27	533783202	RETAINER	1	Seal retainer
28	533656201	KNOB	4	Clamp knob M8
29	535368001	CONNECTING ROD	1	
30	534298201	JOINT	3	Angle joint
31	534028801	PIVOT PIN	1	
32	593508601	SCREW	1	
33	534686601	WASHER	1	
34	734118601	WASHER	1	
35	538913501	NUT	3	
36	900000002	DUMMY PART	3	spring washer din 128 - a10
37	536063001	WASHER	3	
38	522622101	SCREW EHHM	1	
39	731231601	HEXAGON NUT	2	
40	900000002	DUMMY PART	1	M6x45 Bolt



Description	Qty
Metal box	1
Side liner LH	1
Side liner RH	1
Center liner	1
Top liner	2
Tune up kit	6
Control cable	1
Skid seal UNI	2
Side strip brush RH	1
Side strip brush LH	1
Front strip brush	1
Belt	2
Open-end spanner 10 x 11	1
Open-end spanner 12 x 15	1
Open-end spanner 17 x 19	1
Open-end spanner 24 x 30	1
Ratchet spanner ½"	1
Box spanner 13	1
Box spanner 17	1
Box spanner 19	1
Box spanner 30	1
Extension piece 250mm	1
Box spanner SW 8mm 120lg	1
Allenkey 3	1
Allenkey 6	1
Allenkey 8	1
Screwdriver 5,5x100	1
Insulated screwdriver	1
Water pump pliers	1
Hammer	1
Safety glasses	1

Reference	Article Number	Article Name	Quantity	Comment
1	534701001	BOX	1	Maintenance box 50Hz